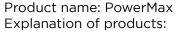


DSR

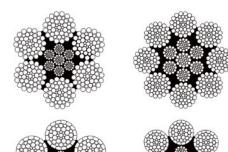




# PowerMax Rope



PowerMax Rope is the DSR's own brand name for large diameter wire ropes used for offshore industry and various mining applications.



# **Properties**

World best high quality: Through DSR Wire Corp's unique drawing technique, our wire ropes ensure high ductility, our wire ropes consist of very fine microstructure, due to newest and brand new model of heat treatment equipment and unique technique.

Best quality of component wire rope and excellent life time

DSR wire ropes provide satisfactory quality in anti-fatigue and high breaking strength, therefore our wire ropes which guarantee over 20% longer lifetime will fit to customers' special needs.

High structural stability

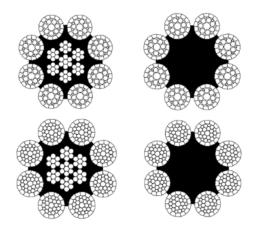
Accumulated experience for Lubrication and Rope Construction.



	ninal ia.			ore Powe Powerlift Metric To	8		Approx Weight 6×ROPE	Approx Weight 8×ROPE		F	ore Powe Powerflex Metric To	8		Approx Weight 6×ROPE	Approx Weight 8×ROPI
mm	inch	EIPS	EEIPS	Z GRADE	ZZGRADE	ZZZ GRADE	Kg/m	Kg/m	EIPS	EEIPS	Z GRADE	ZZGRADE	ZZZ GRADE	Kg/m	Kg/m
50.8	2	180	197	226	234	244	11.3	11.4	199	218	246	259	270	12.1	12.2
52.0		189	206	236	245	258	11.8	11.9	201	220	252	271	283	12.7	12.8
54.0	2-1/8	200	221	243	255	264	12.8	12.9	224	245	269	281	284	13.7	13.8
56.0		215	238	262	274	284	13.7	13.8	241	264	290	326	306	14.7	14.9
57.2	2-1/4	224	247	278	290	302	14.3	14.4	250	275	306	323	326	15.3	15.5
58.0		230	254	285	299	311	14.7	14.8	257	283	315	333	336	15.8	15.9
60.3	2-3/8	249	274	300	315	337	15.9	16.0	281	307	340	349	363	17.1	17.2
63.5	2-1/2	274	301	337	355	369	17.7	17.8	304	336	375	394	398	18.9	19.1
66.7	2-5/8	299	330	371	390	407	19.5	19.6	333	367	413	435	439	20.9	21.1
69.9	2-3/4	333	360	411	430	448	21.4	21.5	364	401	452	475	484	22.9	23.1
71.0		343	372	424	444	463	22.1	22.2	376	414	467	491	500	23.7	23.9
73.0	2-7/8	361	392	449	470	490	23.4	23.5	392	435	497	520	529	25.0	25.3
74.0		371	403	461	483	503	24.0	24.1	403	447	510	534	543	25.7	25.9
76.2	3	389	425	488	516	538	25.4	25.5	423	472	545	574	581	27.3	27.5
77.0		397	434	498	527	549	26.0	26.1	432	482	557	586	593	27.8	28.1
79.4	3-1/8	435	458	523	550	572	27.6	27.7	458	508	579	610	618	29.6	29.8
82.6	3-1/4	470	493	560	587	611	29.8	30.0	494	548	618	652	668	32.0	32.3
83.0		475	498	566	593	618	30.2	30.3	499	554	625	659	676	32.3	32.6
85.7	3-3/8	504	528	607	639	666	32.2	32.3	527	586	674	707	719	34.5	34.8
87.0		519	544	625	658	686	33.1	33.3	543	604	694	728	741	35.5	35.8
88.9	3-1/2	537	563	659	692	723	34.6	34.8	565	627	735	770	781	37.1	37.4
90.0		550	577	675	709	741	35.5	35.6	579	643	753	789	800	38.0	38.4
95.3	3-3/4	610	640	716	752	785	39.7	39.9	642	713	795	836	848	42.6	43.0
96.0		620	650	727	764	797	40.4	40.5	652	724	808	849	861	43.3	43.6
101.6	4	687	720	796	836	874	45.2	45.4	719	799	884	928	943	48.5	48.9
03.0		706	740	818	859	898	46.5	46.7	739	821	909	954	969		50.2
0.80	4-1/4	752	788	845	887	928	51.0	51.3	796	884	978	1,027	1,027		55.2
09.0		767	803	862	904	946	52.0	52.3	812	901	997	1,047	1,047		56.3
14.3	4-1/2	835	876	939	986	1,031	57.2	57.5	874	971	1,074	1,127	1,146		61.9
20.7	4-3/4	921	967	1,036	1,088	1,138	63.7	64.0	953	1,059	1,172	1,230	1,250		68.9
22.0		942	989	1,059	1,112	1,164	65.2	65.5	974	1,083	1,198	1,258	1,278		70.5
27.0	5	1,015	1,063	1,138	1,195	1,250	70.6	70.9	1,034	1,149	1,271	1,334	1,356		76.4
28.0		1,031	1,080	1,156	1,214	1,270	71.7	72.1	1,050	1,167	1,291	1,355	1,377		77.6
33.4	5-1/4	1,085	1,138	1,219	1,278	1,337	77.8	78.2	1,140	1,232	1,363	1,431	1,454		84.2
35.0		1,112	1,166	1,249	1,310	1,370	79.6	80.2							
39.7	5-1/2	1,163	1,223	1,310	1,375	1,437		85.8							
41.0		1,185	1,246	1,334	1,401	1,464		87.4							
146.1	5-3/4	1,250	1,315	1,406	1,477	1,545		93.8							
48.0		1,284	1,350	1,444	1,517	1,587		96.3							
52.4	6	1,339	1,410	1,508	1,583	1,656		102.2							







Product name: PowerFlex 8x37 Explanation of products:

By flattening the surface of outer wires of each strand, this plane Contacting Lay construction has flat / touch area of outer wires comparing round strand type rope. This flat touch area enables longer life of each wire before breaking. While designing this construction, we emphasized the optimal balance between high tensile strength, fatigue resistance, abrasion resistance, and structural stability. Powerflex rope is widely used in various applications such as crane, fishing and mining.

## · Powerflex 8×37

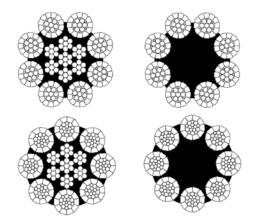
		Minimum Breaking Load (TON)							
Nomin	nal Dia	FC (	Core		;	Steel Core			
		180 KG/MM²	200 KG/MM²	Approx Weight	180 KG/MM²	200 KG/MM²	220 KG/MM²	Approx Weight	
		1770 N/MM²	1960 N/MM²		1770 N/MM <sup>2</sup>	1960 N/MM²	2160 N/MM <sup>2</sup>		
14		13.8	14.4	0.81	16.0	17.6	18.7	0.88	
14.3	9/16	14.4	15.0	0.84	16.7	18.3	19.6	0.92	
15		15.8	16.5	0.92	18.3	20.2	21.5	1.01	
16	5/8	18.0	18.7	1.05	20.8	23.0	24.5	1.15	
17.5	11/16	21.6	22.4	1.26	24.9	27.5	29.3	1.38	
18		22.8	23.7	1.33	26.4	29.1	31.0	1.46	
19	3/4	25.4	26.4	1.48	29.4	32.4	34.5	1.62	
20		28.2	29.3	1.64	32.6	35.9	38.2	1.80	
22		34.1	35.4	1.99	39.4	43.4	46.3	2.18	
24		40.6	42.2	2.37	46.9	51.6	55.1	2.59	
25		44.0	45.8	2.57	50.9	56.0	59.8	2.81	
26		47.6	49.5	2.78	55.0	60.6	64.6	3.04	
28		55.2	57.4	3.22	63.8	70.3	75.0	3.53	
28.6	1-1/8	57.6	59.9	3.36	66.6	73.3	78.2	3.68	
30	1-3/16	63.4	65.9	3.70	73.3	80.7	86.1	4.05	
32		72.1	75.0	4.21	83.4	91.8	97.9	4.61	
34		81.4	84.6	4.75	94.1	103.7	110.5	5.20	
35		86.3	89.7	5.03	99.8	109.8	117.1	5.51	
36		91.2	94.9	5.32	105.5	116.2	123.9	5.83	
38		101.7	105.7	5.93	117.6	129.5	138.1	6.50	
38.1	1-1/2	102.2	106.3	5.96	118.2	130.2	138.8	6.53	
40		112.7	117.1	6.57	130.3	143.5	153.0	7.20	
42		124.2	-	7.25	143.6	158.2	-	7.94	
44		136.3	-	7.95	157.6	173.6	1	8.71	
45		142.6	-	8.32	164.9	181.6	-	9.11	
46		149.0	-	8.69	172.3	189.7	-	9.62	
48		162.2	-	9.46	187.6	206.6	-	10.47	

## **Properties**

High Structural Stability
Very High Breaking Load
Excellent Life Time
Strong Against Abrasion
Excellent Resistance to
Deformation
Extended Life of Winch Drum and
Sheave
Suitable rope for Special Crane







Product name : PowerFlex 8x19 Explanation of products :

By flattening the surface of outer wires of each strand, this plane Contacting Lay construction has flat / touch area of outer wires comparing round strand type rope. This flat touch area enables longer life of each wire before breaking. While designing this construction, we emphasized the optimal balance between high tensile strength, fatigue resistance, abrasion resistance, and structural stability. Powerflex rope is widely used in various applications such as crane, fishing and mining.

#### · Powerflex 8×19

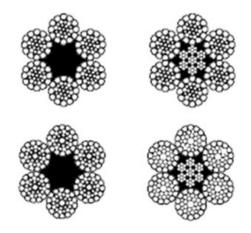
(5) (2) (3) (4) (4) (5) (4) (4) (5) (4) (4) (4) (4) (4) (4) (4) (4) (4) (4				lininaum l	Quankina	Load (TO	N/A	
			20	linimum i		Load (TO	20	
Nomi	nal Dia		Core	Approx		Steel Core		Approx
		180 KG/MM <sup>2</sup>	200 KG/MM <sup>2</sup>	Weight	180 KG/MM <sup>2</sup>	200 KG/MM <sup>2</sup>	220 KG/MM <sup>2</sup>	Weight
		1770 N/MM²	1960 N/MM²		1770 N/MM²	1960 N/MM²	2160 N/MM <sup>2</sup>	
14		13.7	14.3	0.79	15.8	17.4	18.6	0.87
14.3	9/16	14.2	14.9	0.82	16.5	18.2	19.4	0.91
15		15.7	16.4	0.91	18.1	20.0	21.3	1.00
16	5/8	17.8	18.7	1.03	20.6	22.7	24.2	1.14
17.5	11/16	21.3	22.3	1.23	24.7	27.2	29.0	1.36
18		22.6	23.6	1.31	26.1	28.8	30.7	1.44
18		22.6	23.6	1.31	26.1	28.8	30.7	1.44
19	3/4	25.1	26.3	1.46	29.1	32.0	34.2	1.61
20		27.9	29.1	1.61	32.2	35.5	37.9	1.78
22		33.7	35.3	1.95	39.0	43.0	45.8	2.16
24		40.1	42.0	2.32	46.4	51.1	54.5	2.57
25		43.5	45.5	2.52	50.4	55.5	59.2	2.78
26		47.1	49.3	2.72	54.5	60.0	64.0	3.01
28		54.6	57.1	3.16	63.2	69.6	74.2	3.49
28.6	1-1/8	57.0	59.6	3.30	65.9	72.6	77.5	3.64
30	1-3/16	62.7	65.6	3.63	72.6	79.9	85.2	4.01
32		71.3	74.6	4.13	82.5	90.9	97.0	4.56
34		80.5	84.2	4.66	93.2	102.6	109.5	5.15
35		85.3	89.3	4.94	98.8	108.8	116.0	5.46
36		90.3	94.4	5.22	104.5	115.1	122.7	5.77
38		100.6	105.2	5.82	116.4	128.2	136.7	6.43
38.1	1-1/2	101.1	105.8	5.85	117.0	128.9	137.5	6.47
40		111.4	116.6	6.45	129.0	142.0	151.4	7.13
42		122.9	-	7.11	142.2	156.6	-	7.86
44		134.8	*	7.80	156.1	171.9		8.63
45		141.0		8.16	163.2	179.8		9.22
46		147.4		8.53	170.6	187.8	-	9.52
48		160.5	-	9.29	185.7	204.5	-	10.37

## **Properties**

High Structural Stability
Very High Breaking Load
Excellent Life Time
Strong Against Abrasion
Excellent Resistance to
Deformation
Extended Life of Winch Drum and
Sheave
Suitable rope for Special Crane







Product name: PowerFlex 6x37 Explanation of products:

· 6×37

By flattening the surface of outer wires of each strand, this plane Contacting Lay construction has flat / touch area of outer wires comparing round strand type rope. This flat touch area enables longer life of each wire before breaking. While designing this construction, we emphasized the optimal balance between high tensile strength, fatigue resistance, abrasion resistance, and structural stability. Powerflex rope is widely used in various applications such as crane, fishing and mining.

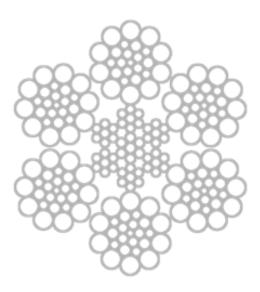
## **Properties**

Excellent abrasion-resistance
High breaking load
Strong against corrosion
High resistance to deformation
Longer drum and sheave life
Excellent life time

			Minii	mum Bre	aking Loa	a (Metric	ION)	
Nomi	nal Dia	FC (	Core	Annex		Steel Core	9	Annea
		180 KG/MM²	200 KG/MM <sup>2</sup>	Approx Weight	180 KG/MM <sup>2</sup>	200 KG/MM <sup>2</sup>	220 KG/MM²	Approx Weight
ММ	INCH	1770 N/MM <sup>2</sup>	1960 N/MM²	KG/M	1770 N/MM <sup>2</sup>	1960 N/MM²	2160 N/MM <sup>2</sup>	KG/M
11.2	7/16	8.9	9.3	0.53	9.9	10.7	-	0.58
12		10.2	10.7	0.60	11.4	12.3	-	0.66
12.7	1/2	11.4	12.0	0.68	12.7	13.8	-	0.74
13		12.0	12.5	0.71	13.4	14.4		0.77
14		13.9	14.6	0.82	15.5	16.7	17.5	0.90
14.3	9/16	14.5	15.2	0.86	16.2	17.4	18.2	0.94
15		16.0	16.7	0.94	17.8	19.2	20.1	1.03
16	5/8	18.2	19.0	1.07	20.2	21.8	22.8	1.17
17.5	11/16	21.7	22.7	1.28	24.2	26.1	27.3	1.40
18		23.0	24.1	1.36	25.6	27.6	28.9	1.49
19	3/4	25.6	26.8	1.51	28.5	30.8	32.2	1.65
20		28.4	29.7	1.67	31.6	34.1	35.7	1.83
21	13/16	31.3	32.7	1.85	34.8	37.6	39.3	2.02
22		34.3	35.9	2.03	38.2	41.3	43.1	2.22
22.2	7/8	35.0	36.7	2.07	39.0	42.1	44.0	2.26
24	15/16	40.9	42.8	2.41	45.5	49.1	51.3	2.64
25		44.3	46.4	2.62	49.4	53.3	55.7	2.86
25.4	1	45.8	47.9	2.70	51,0	55.0	57.5	2.96
26	1-1/16	48.0	50.2	2.83	53.4	57.7	60.3	3.10
28		55.6	58.2	3.28	61.9	66.9	69.9	3.59
28.6	1-1/8	58.0	60.7	3.42	64.6	69.8	72.9	3.75
30	1-3/16	63.9	66.8	3.77	71.1	76.8	80.2	4.13
31.5	1-1/4	70.4	73.7	4.15	78.4	84.6	88.4	4.55
32		72.7	76.0	4.29	80.9	87.3	91.3	4.69
34		82.0	85.8	4.84	91.3	98.6	103.0	5.30
35	1-3/8	86.9	90.9	5.13	96.8	104.5	109.2	5.62
36		92.0	96.2	5.42	102.4	110.5	115.5	5.94
38		102.5	107.2	6.04	114.1	123.2	128.7	6.62
38.1	1-1/2	103.0	107.8	6.08	114.7	123.8	129.4	6.65
40		113.5	118.8	6.70	126.4	136.5	-	7.33
42		125.2	131.0	7.38	139.4	150.5		8.09
44		137.4	143.7	8.10	152.9	165.1		8.87
44.5	1-3/4	140.2	146.7	8.27	156.1	168.5	-	9.06
46		150.1	157.1	8.86	167.2	180.5		9.70
48		163.5		9.64	182.0	7		10.56
50		177.4	674	10.46	197.5	-	-	11.46
50.8	2	183.1		10.80	203.9			11.83
52	1 2	191.8		11.32	213.6			12.39







Product name: Prime Rope

Explanation of products:
PRIME ROPE is the optimized wire rope for Crane(piling & mobile) used in the toughest environment.
The improved quality strand & lubricant help expect 20% increased product life cycle, compared to 6 x Fi(25)+IWRC product life cycle.

**Properties** 

**Fatigue Test Condition** 

① Purpose : Measuring S-Curve

Fatigue(Durability)
② Weight: 20%MBL

3 Speed Rate: Max. 10 Cycle/min

4 number of broken strand:

6/Pitch

· Filling	Kope	_							_
			М	inimum	Breaking	Load (M	letric Tor	1)	
Nomin	nal Dia.	6×3	7+FC	Annrov		6×37+	IWRC		Approx
		165	180 KG/MM²	Approx Weight	165	180	200	220	Approx Weight
Ġ.	_		KG/MM²		KG/MM²	KG/MM <sup>2</sup>	KG/MM²	KG/MM <sup>2</sup>	
		1620 N/MM <sup>2</sup>	1770 N/MM <sup>2</sup>		1620 N/MM <sup>2</sup>	1770 N/MM <sup>2</sup>	1960 N/MM <sup>2</sup>	2160 N/MM <sup>2</sup>	
6		2.0	2.2	0.14	2.3	2.5	2.7	3.0	0.16
6.53	1/4	2,4	2.6	0.17	2.8	2.9	3,2	3.5	0.19
8	5/16	3.6	3.9	0.25	4.1	4.4	4.9	5.3	0.28
9	37.10	4.6	4.9	0.32	5.2	5.6	6.2	6.7	0.36
9.53	3/8	5.1	5.5	0.36	5.9	6.3	6.9	7.5	0.40
10	- 53	5.7	6.0	0.39	6.5	6.9	7.6	8.2	0.44
11.2	7/16	7.1	7.6	0.49	8.1	8.7	9.5	10.3	0.55
12	F.	8.2	8.7	0.57	9.3	10.0	11.0	11.9	0.63
12.7	1/2	9.1	9.7	0.64	10.4	11.2	12.3	13.3	0.71
13	23	9.6	10.2	0.67	10.9	11.7	12.9	13.9	0.74
14		11.1	11.8	0.77	12.7	13.6	14.9	16.2	0.86
14.3	9/16	11.6	12.3	0.81	13.2	14.1	15.6	16.9	0.90
15		12.8	13.6	0.89	14.6	15.6	17.1	18.6	0.99
16	5/8	14.5	15.4	1.00	16.6	17.7	19.5	21.1	1.12
17.5	11/16	17.4	18.5	1.21	19.8	21.2	23.3	25.3	1.34
18		18.4	19.5	1.28	21.0	22.4	24.7	26.7	1.42
19	3/4	20.5	21.8	1.42	23.4	25.0	27.5	29.8	1.58
20	- 555	22.7	24.1	1.58	25.9	27.7	30.4	33.0	1.76
21	13/16	25.0	26.6	1.74	28.5	30.5	33.6	36.4	1.94
22	100,10	27.4			31.3	33.5	36.8	39.9	
			29.2	1.91					2.12
22.2	7/8	27.4	29.2	1.90	31.3	33.2	37.1	40.2	2.13
24	15/16	32.6	34.7	2.27	37.3	39.8	43.8	47.5	2.53
25	5	35.4	37.7	2.47	40.5	43.2	47.6	51.6	2.74
25,4	1	36.6	38,9	2.54	41.8	44.6	49.1	53.2	2.83
26	1-1/16	38.3	40.7	2.67	43.8	46.7	51.5	55.8	2.97
28	-	44.4	47.3	3.09	50.7	54.2	59.7	64.7	3.44
28.6	1-1/8	46.4	49.3	3.23	52.9	56.6	62.3	67.5	3.59
30	1-3/16	51.0	54.2	3.55	58.2	62.2	68.5	74.2	3.95
31.5	1-4/4	57.3	61.0	3.99	65.4	69.9	77.0	83.4	4.44
32		58.0	61.7	4.04	66.3	70.8	77.9	84.5	4.49
34	-	65.5	69.7	4.56	74.8	79.9	88.0	95.4	5.07
35	1-3/8	69.4	73.8	4.83	79.3	84.7	93.2	101.1	5.38
36		73.4	78.1	5.11	83.9	89.6	98.6	106.9	5.69
38		81.8	87.0	5.70	93.5	99.8	109.9	119.1	6.34
38.1	1-1/2	82.3	87.5	5.73	94.0	100.4	110.5	119.8	6.37
40		90.7	96.4	6.31	103.6	110.6	121.8	132.0	7.02
42		100.0	106.3	6.96	114.2	122.0	134.3	102.0	7.74
44		109.7	116.7	7.64	125.3	133.9	147.4		8.50
							100,010		
44.5	1-3/4	112.0	119.1	7.79	127.9	136.6	150.4		8.67
46	-	119.9	127.5	8.35	137.0	146.3	161.1	*	9.29
48	-	130.6	138.9	9.09	149.1	159.3	175.4	32	10.11
50	-	141.7	150.7	9.86	161.8	172.9	190.3	*	10.97
50.8	2	146.2	155.6	10.18	167.0	178.4	196.4	- 1	11.33
52	- 2	153.2	163.0	10.67	175.0	187.0	205.8	2	11.87
:54		165.2	175.8	11.50	188.7	201.6	221.9		12.80
56		177.7	189.0	12.37	203.0	216.8	238.7		13.76
57.2	2-1/4	185.4	197.2	12.91	211.8	226.2	249.0	3	14.36
58		190.6	202.8	13.27	217.7	232.6	256.0		14.76
60	<	204.0	217.0	14.20	233.0	248.9	274.0		15.80
63.5	2-1/2	228.5		15.90	248.8	265.8	292.6		16.87
66	-	246.8		17.18	281.9	301.2	331.5	- 2	19.12
68	-	262.0	-	18.24	299.3	319.7	351.9	-	20.29
70	2-3/4	277.7		19.33	317.1	338.8			21.51
	2-3/4		100				75	- 1	
72		293.8		20.45	335.5	358.4			22.75
74	326	310.3		21.60	354.4	378.6	**	*	24.03
76.2	3	329.0		22,90	345.8	401.5	51	8	25.48

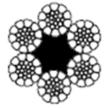
· Prime Rope

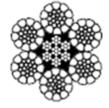












Product name: PowerFlex 6X19

Explanation of products: By flattening the surface of outer wires of each strand, this plane Contacting Lay construction has flat / touch area of outer wires comparing round strand type rope. This flat touch area enables longer life of each wire before breaking. While designing this construction, we emphasized the optimal balance between high tensile strength, fatigue resistance, abrasion resistance, and structural stability. Powerflex rope is widely used in various applications such as crane, fishing and mining.

## **Properties**

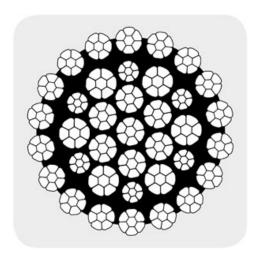
Excellent abrasion-resistance
High breaking load
Strong against corrosion
High resistance to deformation
Longer drum and sheave life
Excellent life time

#### · 6×19

Nominal Dia   FC Core   Approxi   180   200   KG/MM²   KG/M²	Approxi Weight KG/M
180	Weight KG/M
180   200   Weight   180   200   220   220   KG/MM²   M/MM²   M/M³   M/M	Weight KG/M
MM         INCH         N/MM²         N/M³         N/M³         N/M³         N/M³         10.6         10.6         10.6         12.6         13.6         -	
12     10.0     10.5     0.59     11.3     12.1     -       12.7     1/2     11.2     11.7     0.66     12.6     13.6     -       13     11.7     12.3     0.69     13.2     14.3     -       14     13.6     14.2     0.80     15.3     16.5     17.3       14.3     9/16     14.2     14.9     0.83     16.0     17.2     18.0       15     15.6     16.4     0.92     17.6     19.0     19.8       16     5/8     17.8     18.6     1.04     20.0     21.6     22.6       17.5     11/16     21.2     22.3     1.25     23.9     25.8     27.0       18     22.5     23.6     1.32     25.3     27.3     28.6	0.57
12.7     1/2     11.2     11.7     0.66     12.6     13.6     -       13     11.7     12.3     0.69     13.2     14.3     -       14     13.6     14.2     0.80     15.3     16.5     17.3       14.3     9/16     14.2     14.9     0.83     16.0     17.2     18.0       15     15.6     16.4     0.92     17.6     19.0     19.8       16     5/8     17.8     18.6     1.04     20.0     21.6     22.6       17.5     11/16     21.2     22.3     1.25     23.9     25.8     27.0       18     22.5     23.6     1.32     25.3     27.3     28.6	
13     11.7     12.3     0.69     13.2     14.3     -       14     13.6     14.2     0.80     15.3     16.5     17.3       14.3     9/16     14.2     14.9     0.83     16.0     17.2     18.0       15     15.6     16.4     0.92     17.6     19.0     19.8       16     5/8     17.8     18.6     1.04     20.0     21.6     22.6       17.5     11/16     21.2     22.3     1.25     23.9     25.8     27.0       18     22.5     23.6     1.32     25.3     27.3     28.6	0.65
14     13.6     14.2     0.80     15.3     16.5     17.3       14.3     9/16     14.2     14.9     0.83     16.0     17.2     18.0       15     15.6     16.4     0.92     17.6     19.0     19.8       16     5/8     17.8     18.6     1.04     20.0     21.6     22.6       17.5     11/16     21.2     22.3     1.25     23.9     25.8     27.0       18     22.5     23.6     1.32     25.3     27.3     28.6	0.73
14.3     9/16     14.2     14.9     0.83     16.0     17.2     18.0       15     15.6     16.4     0.92     17.6     19.0     19.8       16     5/8     17.8     18.6     1.04     20.0     21.6     22.6       17.5     11/16     21.2     22.3     1.25     23.9     25.8     27.0       18     22.5     23.6     1.32     25.3     27.3     28.6	0.76
15     15.6     16.4     0.92     17.6     19.0     19.8       16     5/8     17.8     18.6     1.04     20.0     21.6     22.6       17.5     11/16     21.2     22.3     1.25     23.9     25.8     27.0       18     22.5     23.6     1.32     25.3     27.3     28.6	0.89
16     5/8     17.8     18.6     1.04     20.0     21.6     22.6       17.5     11/16     21.2     22.3     1.25     23.9     25.8     27.0       18     22.5     23.6     1.32     25.3     27.3     28.6	0.92
17.5     11/16     21.2     22.3     1.25     23.9     25.8     27.0       18     22.5     23.6     1.32     25.3     27.3     28.6	1.02
18 22.5 23.6 1.32 25.3 27.3 28.6	1.16
	1.38
19 3/4 25.0 26.2 1.47 28.2 30.4 31.8	1.46
	1.63
20 27.7 29.1 1.63 31.3 33.7 35.3	1.81
21 13/16 30.6 32.1 1.80 34.5 37.2 38.9	1.99
22 33.6 35.2 1.98 37.8 40.8 42.7	2.19
22.2 7/8 34.3 35.9 2.02 38.6 41.7 43.5	2.23
24 15/16 39.9 41.9 2.35 45.0 48.6 50.8	2.60
25 43.3 45.4 2.55 48.8 52.7 55.1	2.83
25.4 1 44.7 46.9 2.63 50.4 54.4 56.9	2.92
26 1-1/16 46.9 49.1 2.76 52.8 57.0 59.6	3.06
28 54.4 57.0 3.20 61.3 66.1 69.1	3.54
28.6 1-1/8 56.7 59.5 3.34 63.9 69.0 72.1	3.70
30 1-3/16 62.4 65.4 3.67 70.3 75.9 79.3	4.07
31.5 1-1/4 68.8 72.1 4.05 77.5 83.7 87.5	4.49
32 71.0 74.4 4.18 80.0 86.4 90.3	4.63
34 80.2 84.0 4.72 90.3 97.5 101.9	5.23
35 1-3/8 85.0 89.0 5.00 95.7 103.3 108.0	5.54
36 89.9 94.2 5.29 101.3 109.3 114.2	5.86
38 100.1 105.0 5.89 112.8 121.8 127.3	6.53
38.1 1-1/2 100.7 105.5 5.92 113.4 122.4 127.9	6.56
40 111.0 116.3 6.53 125.0 134.9 -	7.23
42 122.3 128.2 7.20 137.8 148.8 -	7.97
44 134.3 140.7 7.90 151.3 163.3 -	8.75
44.5 1-3/4 137.0 143.6 8.06 154.4 166.0 -	8.93
46 146.8 153.8 8.64 165.3 178.5 -	9.56
48 159.8 - 9.40 180.0	10.41
50 173.4 - 10.20 195.3	11.30
50.8 2 179.0 - 10.53 201.3	11.66
52 187.5 - 11.04 211.3	12.22
52 187.5 - 11.04 211.3	12.22







Very strong rotation - resistance
High structural stability
Very high breaking load
Strong against abrasion
Excellent resistance to
deformation
Extended life of winch drum and
sheave
Suitable rope for high lifting Tower
crane
Excellent Life Time

Product name: PowerFlex 37(L)

## Explanation of products:

By flattening the surface of outer wires of each strand, this plane Contacting Lay construction has flat / touch area of outer wires comparing round strand type rope. This flat touch area enables longer life of each wire before breaking. While designing this construction, we emphasized the optimal balance between high tensile strength, fatigue resistance, abrasion resistance, and structural stability. Powerflex rope is widely used in various applications such as crane, fishing and mining.

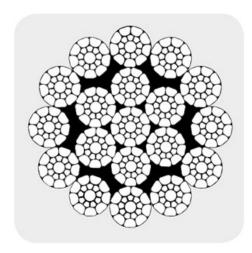
## · PowerFlex 37, 37L

Nominal Dia.		Minimum I	letric Ton)	Approx	
Nomin	ai Dia.	180 KG/MM <sup>2</sup>	200 KG/MM <sup>2</sup>	220 KG/MM <sup>2</sup>	Weight
		1770 N/MM²	1960 N/MM²	2160 N/MM <sup>2</sup>	
14		16.5	18.2	19.5	1.00
14.3	9/16	17.2	19.0	20.4	1.05
15		19.0	20.9	22.4	1.15
16	5/8	21.6	23.8	25.5	1.31
17.5	11/16	25.8	28.5	30.5	1.57
18		27.3	30.2	32.3	1.66
19	3/4	30.4	33.6	36.0	1.85
20		33.7	37.2	39.9	2.05
21	13/16	37.2	41.0	44.0	2.26
22		40.8	45.0	48.3	2.48
22.2	7/8	41.6	46.0	49.2	2.53
24	15/16	48.5	53.6	57.4	2.95
25		52.7	58.2	62.3	3.20
25.4	1	54.4	60.0	64.3	3.30
26	1-1/16	57.0	62.9	67.4	3.46
28		66.1	73.0	78.2	4.02
28.6	1-1/8	68.9	76.1	* 81.5	4.19
30	1-3/16	75.9	83.8	* 89.7	4.61
31.8	1-1/4	85.2	94.1	* 100.8	5.18
32		86.3	95.3	* 102.1	5.25
34		97.4	107.6	* 115.2	5.92
35	1-3/8	103.3	114.0	* 122.1	6.28
36		109.2	120.6	* 129.2	6.64

<sup>\*</sup> Available upon request (Operation in poor condition is not recommendable)







Product name : PowerFlex M19 Explanation of products :

By flattening the surface of outer wires of each strand, this plane Contacting Lay construction has flat / touch area of outer wires comparing round strand type rope. This flat touch area enables longer life of each wire before breaking. While designing this construction, we emphasized the optimal balance between high tensile strength, fatigue resistance, abrasion resistance, and structural stability. Powerflex rope is widely used in various applications such as crane, fishing and mining.

## **Properties**

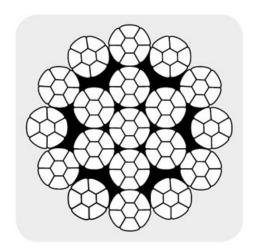
Rotation - resistance
High structural stability
High breaking load
Strong against abrasion
Good resistance to deformation
Extended life of winch drum and sheave
Excellent life time

#### PowerFlex M19

Nominal Dia.		Minimum I	Breaking Load (M	letric Ton)	Approx
Nomin	ai Dia.	180 KG/MM <sup>2</sup>	200 KG/MM <sup>2</sup>	220 KG/MM <sup>2</sup>	Weight
	INCH	1770 N/MM <sup>2</sup>	1960 N/MM <sup>2</sup>	2160 N/MM <sup>2</sup>	
19	3/4	28.4	31.0	34.6	1.74
20		31.4	34.3	38.3	1.94
21	13/16	34.6	37.9	42.3	2.13
22		38.0	41.6	46.4	2.34
22.2	7/8	38.8	42.4	47.3	2.38
24	15/16	45.3	49.5	55.2	2.78
25		49.1	53.7	59.9	3.02
25.4	1	50.7	55.4	61.8	3.12
26	1-1/16	53.1	58.0	64.8	3.27
28		61.6	67.3	-	3.79
28.6	1-1/8	64.3	70.2	-	3.95
30	1-3/16	70.7	77.3	-	4.35
31.8	1-1/4	79.4	86.8	2	4.89
32		80.4	87.9	-	4.95







Rotation - resistance Good resistance to deformation High structural stability Strong against abrasion Extended life of winch drum and sheave High breaking load Excellent life time Product name : PowerFlex 19 Explanation of products :

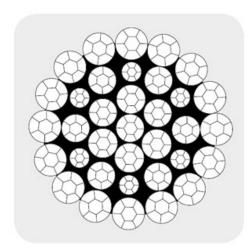
By flattening the surface of outer wires of each strand, this plane Contacting Lay construction has flat / touch area of outer wires comparing round strand type rope. This flat touch area enables longer life of each wire before breaking. While designing this construction, we emphasized the optimal balance between high tensile strength, fatigue resistance, abrasion resistance, and structural stability. Powerflex rope is widely used in various applications such as crane, fishing and mining.

#### · PowerFlex 19

Nomin	al Dia.	Minimum I	letric Ton)	Approx	
Nomin	ai Dia.	180 KG/MM <sup>2</sup>	200 KG/MM <sup>2</sup>	220 KG/MM <sup>2</sup>	Weight
		1770 N/MM <sup>2</sup>	1960 N/MM <sup>2</sup>	2160 N/MM <sup>2</sup>	
9.53	3/8	7.3	7.9	8.8	0.44
10		8.0	8.7	9.7	0.48
11.2	7/16	10.1	10.9	12.1	0.60
12		11.6	12.6	13.9	0.69
12.7	1/2	13.0	14.1	15.6	0.78
13		13.6	14.7	16.4	0.81
14		15.8	17.1	19.0	0.94
14.3	9/16	16.5	17.8	19.8	0.98
15		18.1	19.6	21.8	1.08
16	5/8	20.6	22.3	24.8	1.23
17.5	11/16	24.6	26.7	29.6	1.47
18		26.1	28.3	31.4	1.56
19	3/4	29.1	31.5	34.9	1.74
20		32.2	34.9	38.7	1.93
21	13/16	35.5	38.5	42.7	2.12
22		38.9	42.2	46.8	2.33
22.2	7/8	39.7	43.1	47.8	2.38
24	15/16	46.4	50.2	55.8	2.77
25		50.3	54.5	60.5	3.01
25.4	1	51.9	56.3	62.4	3.11
26	1-1/16	54.4	58.9	65.4	3.25
28		63.1	68.4	2	3.77
28.6	1-1/8	65.8	71.3	-	3.94
30	1-3/16	72.4	78.5	-	4.33
31.8	1-1/4	81.4	88.2	2	4.87
32		82.4	89.3	-	4.93







Very strong rotation - resistance
High structural stability
Very high breaking load
Strong against abrasion
Excellent resistance to
deformation
Extended life of winch drum and
sheave
Suitable rope for high lifting Tower
crane
Excellent life time

Product name: PowerFlex 35,35L

Explanation of products:

By flattening the surface of outer wires of each strand, this plane Contacting Lay construction has flat / touch area of outer wires comparing round strand type rope. This flat touch area enables longer life of each wire before breaking. While designing this construction, we emphasized the optimal balance between high tensile strength, fatigue resistance, abrasion resistance, and structural stability. Powerflex rope is widely used in various applications such as crane, fishing and mining.

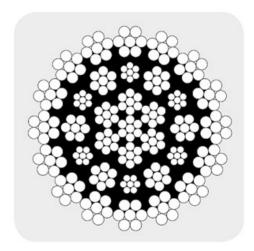
## · PowerFlex 35,35L

Nomin	al Dia.	Minimum Breaki To	ing Load (Metric n)	Approx Weight	
		200 KG/MM <sup>2</sup>	220 KG/MM <sup>2</sup>		
ММ		1960 N/MM <sup>2</sup>	2160 N/MM <sup>2</sup>	KG/M	
14		18.3	19.6	1.00	
14.3	9/16	19.1	20.4	1.05	
15		21.0	22.5	1.15	
16	5/8	23.9	25.6	1.31	
17.5	11/16	28.6	30.6	1.57	
18		30.3	32.4	1.66	
19	3/4	33.7	36.1	1.85	
20		37.3	40.0	2.05	
21	13/16	41.2	44.1	2.26	
22		45.2	48.4	2.48	
22.2	7/8	46.1	49.4	2.53	
24	15/16	53.8	57.6	2.95	
25		58.4	62.5	3.19	
25.4	1	60.2	64.5	3.29	
26	1-1/16	63.1	67.6	3.45	
28		73.2	78.4	4.00	
28.6	1-1/8	76.4	* 81.8	4.17	
30	1-3/16	84.0	* 90.0	4.59	
31.8	1-1/4	94.4	* 101.1	5.16	
32		95.6	* 102.4	5.22	
34		107.9	* 115.6	5.90	
35	1-3/8	114.4	* 122.5	6.25	
36		121.0	* 129.6	6.61	
* Available upon requ	act (Onevation in near	condition is not recor	n man and a bla )		

<sup>\*</sup> Available upon request (Operation in poor condition is not recommendable)







Product name: PowerLift 35(L)

Explanation of products:

PowerLift Rope is a round-type rope which is used for Crane. PowerLift shows DSR's unique Know-How and advanced technology.

## **Properties**

Very strong rotation - resistance High structural stability High breaking load Excellent resistance to deformation Suitable rope for high lifting Tower crane Excellent life time

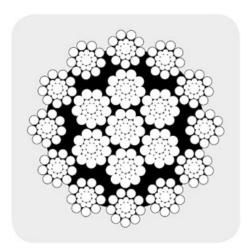
## · PowerLift 35,35L

Nominal Dia.		Minimum I	Approx		
Nomir	iai Dia.	180 KG/MM <sup>2</sup>	200 KG/MM <sup>2</sup>	220 KG/MM <sup>2</sup>	Weight
		1770 N/MM <sup>2</sup>	1960 N/MM <sup>2</sup>	2160 N/MM <sup>2</sup>	
14		13.7	16.3	17.9	0.87
14.3	9/16	14.3	17.0	18.5	0.91
15		15.7	18.7	20.3	1.00
16	5/8	17.9	21.3	23.0	1.14
17.5	11/16	21.4	25.5	27.6	1.36
18		22.6	26.9	29.5	1.44
19	3/4	25.2	30.0	32.6	1.60
20		28.0	33.3	36.1	1.78
21	13/16	30.8	36.7	39.8	1.96
22		33.8	40.3	43.7	2.15
22.2	7/8	34.5	41.1	44.6	2.19
24	15/16	40.3	47.9	51.9	2.56
25		43.7	52.0	56.3	2.77
25.4	1	45.1	53.7	58.2	2.86
26	1-1/16	47.3	56.2	61.0	3.00
28		54.8	65.2	70.4	3.48
28.6	1-1/8	57.2	68.0	* 73.5	3.63
30	1-3/16	62.9	74.8	* 80.8	3.99
31.8	1-1/4	70.7	84.1	* 90.8	4.49
32		71.6	85.2	* 92.0	4.55
34		80.8	96.1	* 103.8	5.13
35	1-3/8	85.6	101.9	* 110.0	5.44
36		90.6	107.8	* 116.4	5.75

<sup>\*</sup> Available upon request (Operation in poor condition is not recommendable)







Product name: PowerLift M19

Explanation of products:

PowerLift Rope is a round-type rope which is used for Crane. PowerLift shows DSR's unique Know-How and advanced technology.

**Properties** 

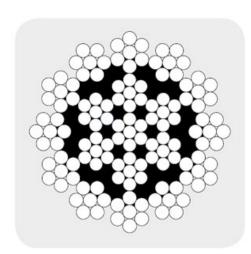
Rotation - resistance High structural stability High breaking load Excellent life time

#### · PowerLift M19

Nominal Dia.		Minimum I	Breaking Load (M	letric Ton)	Approx
Nomin	al Dia.	180 KG/MM <sup>2</sup>	200 KG/MM <sup>2</sup>	220 KG/MM <sup>2</sup>	Weight
	INCH	1770 N/MM²	1960 N/MM²	2160 N/MM <sup>2</sup>	KG/M
14		12.6	13.7	15.0	0.83
14.3	9/16	13.1	14.3	15.7	0.87
15		14.5	15.7	17.2	0.96
16	5/8	16.5	17.9	19.6	1.09
17.5	11/16	19.7	21.4	23.5	1.30
18		20.8	22.6	24.8	1.38
19	3/4	23.2	25.2	27.7	1.54
20		25.7	27.9	30.6	1.70
21	13/16	28.4	30.8	33.8	1.88
22		31.1	33.8	37.1	2.06
22.2	7/8	31.8	34.5	37.8	2.10
24	15/16	37.0	40.2	44.1	2.45
25		40.2	43.6	47.9	2.66
25.4	1	41.5	45.0	49.4	2.74
26	1-1/16	43.5	47.2	51.8	2.88
28		50.4	54.7	-	3.34
28.6	1-1/8	52.6	57.1	-	3.48
30	1-3/16	57.9	62.8	¥1	3.83
31.8	1-1/4	65.0	70.6	-	4.30
32		65.8	71.5	-	4.36







Very strong rotation - resistance High structural stability High breaking load Excellent resistance to deformation Suitable rope for high lifting Tower crane Excellent life time Product name: PowerLift 19

## Explanation of products:

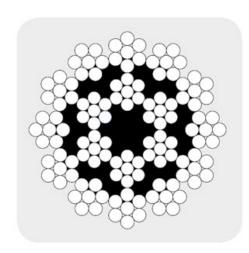
PowerLift Rope is a round-type rope which is used for Crane. PowerLift shows DSR's unique Know-How and advanced technology.

#### · PowerLift 19

Nomin	al Dia.	Minimum Breaking Load (Metric Ton)			Approx	
Nonin	iai Dia.	180 KG/MM <sup>2</sup> 200 KG/MM <sup>2</sup> 220 KG/MM <sup>2</sup>		220 KG/MM <sup>2</sup>	Weight	
	INCH	1770 N/MM <sup>2</sup>	1960 N/MM <sup>2</sup>	2160 N/MM <sup>2</sup>		
6		2.4	2.6	2.8	0.15	
6.53	1/4	2.8	3.0	3.3	0.18	
8	5/16	4.2	4.5	5.0	0.27	
9		5.3	5.7	6.3	0.34	
9.53	3/8	6.0	6.4	7.1	0.38	
10		6.6	7.1	7.8	0.42	
11.2	7/16	8.2	8.9	9.8	0.52	
12		9.4	10.2	11.2	0.60	
12.7	1/2	10.6	11.4	12.5	0.67	
13		11.1	12.0	13.1	0.70	
14		12.8	13.9	15.2	0.82	
14.3	9/16	13.4	14.5	15.9	0.85	
15		14.8	15.9	17.5	0.94	
16	5/8	16.8	18.1	19.9	1.07	
17.5	11/16	20.1	21.7	23.8	1.28	
18		21.2	23.0	25.2	1.35	
19	3/4	23.7	25.6	28.1	1.50	
20		26.2	28.3	31.1	1.67	
21	13/16	28.9	31.2	34.3	1.84	
22		31.7	34.3	37.6	2.02	
22.2	7/8	32.4	35.0	38.4	2.06	
24	15/16	37.8	40.8	44.8	2.40	
25		41.0	44.3	48.6	2.60	
25.4	1	42.3	45.7	50.2	2.69	
26	1-1/16	44.3	47.9	52.6	2.82	
28		51.4	55.5	-	3.27	
28.6	1-1/8	53.6	57.9	-	3.41	
30	1-3/16	59.0	63.8	-	3.75	
31.8	1-1/4	66.3	71.6	(4)	4.21	
32		67.1	72.5		4.27	







Rotation - resistance High structural stability High breaking load Excellent life time Product name : PowerLift 18 Explanation of products :

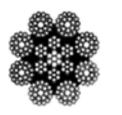
PowerLift Rope is a round-type rope which is used for Crane. PowerLift shows DSR's unique Know-How and advanced technology.

## · PowerLift 18

Nominal Dia.		Minimum I	Approx		
Nomin	ai Dia.	180 KG/MM <sup>2</sup>	200 KG/MM <sup>2</sup>	220 KG/MM <sup>2</sup>	Weight
		1770 N/MM <sup>2</sup>	1960 N/MM²	2160 N/MM <sup>2</sup>	
6		2.2	2.4	2.6	0.15
6.53	1/4	2.6	2.8	3.1	0.17
8	5/16	3.9	4.2	4.6	0.26
9		4.9	5.3	5.9	0.33
9.53	3/8	5.5	6.0	6.6	0.37
10		6.1	6.6	7.2	0.41
11.2	7/16	7.6	8.3	9.1	0.51
12		8.8	9.5	10.4	0.58
12.7	1/2	9.8	10.6	11.7	0.66
13		10.3	11.1	12.2	0.69
14		11.9	12.9	14.2	0.80
14.3	9/16	12.4	13.5	14.8	0.83
15		13.7	14.8	16.3	0.91
16	5/8	15.6	16.9	18.5	1.04
17.5	11/16	18.6	20.2	22.1	1.24
18		19.7	21.4	23.4	1.32
19	3/4	22.0	23.8	26.1	1.47
20		24.3	26.4	28.9	1.62
21	13/16	26.8	29.1	31.9	1.79
22		29.4	31.9	35.0	1.97
22.2	7/8	30.0	32.6	35.7	2.01
24	15/16	35.0	38.0	41.7	2.34
25		38.0	41.2	45.2	2.54
25.4	1	39.2	42.5	46.7	2.62
26	1-1/16	41.1	44.6	48.9	2.75
28		47.7	51.7		3.18
28.6	1-1/8	49.7	53.9	-	3.32
30	1-3/16	54.7	59.3	7	3.66
31.8	1-1/4	61.5	66.7	×-	4.11
32		62.3	67.5	-	4.16













**Properties** 

Rotation - resistance High structural stability High breaking load Excellent life time Product name: PowerLift 8x37

## Explanation of products:

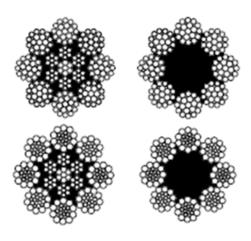
PowerLift Rope is a round-type rope which is used for Crane. PowerLift shows DSR's unique Know-How and advanced technology.

## - 8×37+FC, 8×37+IWRC

		Minimum Breaking Load (TON)							
Nomin	Nominal Dia		Core	************	9	Steel Core			
			200 KG/MM²	Approx weight	180 KG/MM²	200 KG/MM²	220 KG/MM²	Approx weight	
		1770 N/MM²	1960 N/MM²		1770 N/MM <sup>2</sup>	1960 N/MM <sup>2</sup>	2160 N/MM²		
14		11.8	12.9	0.73	13.6	15.2	16.4	0.86	
14.3	9/16	12.3	13.5	0.76	14.2	15.8	17.1	0.90	
15		13.5	14.8	0.83	15.6	17.4	18.8	0.99	
16	5/8	15.4	16.8	0.95	17.8	19.8	21.4	1.13	
17.5	11/16	18.4	20.2	1.13	21.2	23.7	25.6	1.35	
18		19.5	21.3	1.20	22.5	25.0	27.1	1.43	
19	3/4	21.7	23.8	1.34	25.0	27.9	30.2	1.59	
20		24.1	26.3	1.48	27.7	30.9	33.4	1.76	
22		29.1	31.9	1.79	33.6	37.4	40.4	2.13	
24		34.7	37.9	2.13	39.9	44.5	48.1	2.54	
25		37.6	41.1	2.31	43.3	48.3	52.2	2.75	
26	1-1/16	40.7	44.5	2.50	46.9	52.3	56.5	2.98	
28		47.2	51.6	2.90	54.4	60.6	65.5	3.45	
28.6	1-1/8	49.2	53.8	3.03	56.7	63.2	68.4	3.60	
30	1-3/16	54.2	59.2	3.33	62.4	69.6	75.2	3.96	
32		61.6	67.4	3.79	71.0	79.2	85.6	4.51	
34		69.6	76.1	4.28	80.2	89.4	96.6	5.09	
35		73.8	80.6	4.53	84.9	94.7	102.4	5.39	
36		78.0	85.3	4.79	89.9	100.2	108.3	5.71	
38		86.9	95.0	5.34	100.1	111.6	120.7	6.36	
38.1	1-1/2	87.4	95.5	5.37	100.6	112.2	121.3	6.39	
40		96.3	105.3	5.92	110.9	123.7	133.7	7.04	
42		106.2	116.1	6.53	122.3	136.4	-	7.77	
44		116.6	127.4	7.16	134.2	149.6	2	8.52	
45		121.9	133.3	7.49	140.4	156.5	-	8.92	
46		127.4	139.3	7.83	146.7	163.6	-	9.32	
48		138.7	151.6	8.52	159.8	178.1		10.14	







Rotation - resistance High structural stability High breaking load Excellent life time Product name: PowerLift 8x19

## Explanation of products:

PowerLift Rope is a round-type rope which is used for Crane. PowerLift shows DSR's unique Know-How and advanced technology.

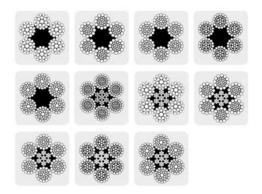
## · PowerLift 8 [8x19 Class Rope]

Nominal Dia.		Minimum E	Approx		
Nomin	ai Dia.	180 KG/MM <sup>2</sup>	200 KG/MM <sup>2</sup>	220 KG/MM <sup>2</sup>	Weight
		1770 N/MM²	1960 N/MM <sup>2</sup>	2160 N/MM <sup>2</sup>	
14		13.3	15.8	16.9	0.85
14.3	9/16	13.9	16.5	17.6	0.89
15		15.3	18.1	19.4	0.98
16	5/8	17.4	20.6	22.1	1.11
17.5	11/16	20.8	24.7	26.4	1.33
18		22.0	26.1	27.9	1.41
19	3/4	24.5	29.1	31.1	1.57
20		27.1	32.2	34.5	1.74
22		32.8	39.0	41.7	2.11
24	15/16	39.1	46.4	49.7	2.51
25		42.4	50.4	53.9	2.72
26	1-1/16	45.9	54.5	58.3	2.94
28		53.2	63.2	67.6	3.41
28.6	1-1/8	55.5	65.9	70.5	3.56
30	1-3/16	61.1	72.6	77.6	3.92
32		69.5	82.5	88.3	4.46
34		78.4	93.2	99.7	5.03
35	1-3/8	83.1	98.8	105.6	5.33
36		87.9	104.5	111.7	5.64
38		98.0	116.4	124.5	6.28
38.1	1-1/2	98.5	117.0	125.2	6.32
40		108.6	129.0	138.0	6.96
42		119.7	142.2	-	7.68
44		131.4	156.1	-	8.43
45		137.4	163.2	-	9.21
46		* 143.6	* 170.6	138.0	9.21
48		* 156.3	* 185.7	138.0	10.03

<sup>\*</sup> Available upon request (Operation in poor condition is not recommendable)







Product name: PowerLift 6 [6x37 Class Rope]

Explanation of products:
PowerLift Rope is a round-type rope which is used for Crane.
PowerLift shows DSR's unique Know-How and advanced technology.

## **Properties**

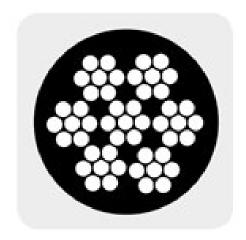
Rotation - resistance High structural stability High breaking load Excellent life time

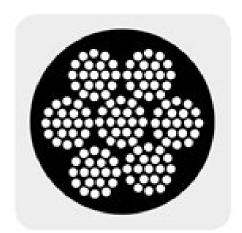
#### · PowerLift 6 [6x37 Class Rope]

		Minimum Breaking Load (Metric Ton)							
Nomin	al Dia.	6×3	7+FC	E CONTRACTO		6×37+	-IWRC		
		165 KG/MM <sup>2</sup>	180 KG/MM <sup>2</sup>	Approx Weight	165 KG/MM <sup>2</sup>	180 KG/MM <sup>2</sup>	200 KG/MM <sup>2</sup>	220 KG/MM <sup>2</sup>	Approx Weight
		1620 N/MM <sup>2</sup>	1770 N/MM <sup>2</sup>		1620 N/MM <sup>2</sup>	1770 N/MM²	1960 N/MM²	2160 N/MM <sup>2</sup>	
6		2.0	2.2	0.14	2.3	2.5	2.7	3.0	0.16
6.53	1/4	2.4	2.6	0.17	2.8	2.9	3.2	3.5	0.19
8	5/16	3.6	3.9	0.25	4.1	4.4	4.9	5.3	0.28
9	23	4.6	4.9	0.32	5.2	5.6	6.2	6.7	0.36
9.53	3/8	5.1	5.5	0.36	5.9	6.3	6.9	7.5	0.40
10	- 50	5.7	6.0	0.39	6.5	6.9	7.6	8.2	0.44
11.2	7/16	7.1	7.6	0.49	8.1	8.7	9.5	10.3	0.55
12	51	8.2	8.7	0.57	9.3	10.0	11.0	11.9	0.63
12.7	1/2	9.1	9.7	0.64	10.4	11.2	12.3	13.3	0.71
13	*	9.6	10.2	0.67	10.9	11.7	12.9	13.9	0.74
14	- 13	11.1	11.8	0.77	12.7	13.6	14.9	16.2	0.86
14.3	9/16	11.6	12.3	0.81	13.2	14.1	15.6	16.9	0.90
15	**	12.8	13.6	0.89	14.6	15.6	17.1	18.6	0.99
16	5/8	14.5	15.4	1.00	16.6	17,7	19.5	21.1	1.12
17.5	11/16	17.4	18.5	1.21	19.8	21.2	23.3	25.3	1.34
18	*:	18.4	19.5	1.28	21.0	22.4	24.7	26.7	1.42
19	3/4	20.5	21.8	1.42	23.4	25.0	27.5	29.8	1.58
20	-	22.7	24.1	1.58	25.9	27.7	30.4	33.0	1.76
21	13/16	25.0	26.6	1.74	28.5	30.5	33.6	36.4	1.94
22	+1	27.4	29.2	1.91	31.3	33.5	36.8	39.9	2.12
22.2	7/8	27.4	29.2	1.90	31.3	33.2	37.1	40.2	2.13
24	15/16	32.6	34.7	2.27	37.3	39.8	43.8	47.5	2.53
25	2	35.4	37.7	2.47	40.5	43.2	47.6	51.6	2.74
25.4	1	36.6	38.9	2.54	41.8	44.6	49.1	53.2	2.83
26	1-1/16	38.3	40.7	2.67	43.8	46.7	51.5	55.8	2.97
28	40	44.4	47.3	3.09	50.7	54.2	59.7	64.7	3.44
28.6	1-1/8	46.4	49.3	3.23	52.9	56.6	62.3	67.5	3.59
30	1-3/16	51.0	54.2	3.55	58.2	62.2	68.5	74.2	3.95
31.5	1-4/4	57.3	61.0	3.99	65.4	69.9	77.0	83.4	4.44
32	**	58.0	61.7	4.04	66.3	70.8	77.9	84.5	4.49
34	3	65.5	69.7	4.56	74.8	79,9	88.0	95.4	5.07
35	1-3/8	69.4	73.8	4.83	79.3	84.7	93.2	101.1	5.38
36	- PS	73.4	78.1	5.11	83.9	89.6	98.6	106.9	5.69
38	1-1/2	81.8	87.0	5.70	93.5	99.8	109.9	119.1	6.34
38.1	1-1/2	82.3 90.7	87.5 96.4	5.73	94.0	5000	110.5	119.8	7.02
	- 71			6.31	103.6	110.6	121.8	132.0	
42		100.0	106.3		114.2	122.0			7.74
44.5	1-3/4	109.7	116.7	7.64	125,3	133.9	147.4		8.50
46	1-3/4	119.9	127.5	8.35	137.0	146.3	161.1	3	9.29
48		130.6	138.9	9.09	149.1	159.3	175.4		10.11
50	- 70	141.7	150.7	9.86	161.8	172.9	190.3		10.97
50.8	2	146.2	155.6	10.18	167.0	178.4	196.4	74	11.33
52		153.2	163.0	10.67	175.0	187.0	205.8		11.87
54	-	165.2	175.8	11.50	188.7	201.6	221.9		12.80
56		177.7	189.0	12.37	203.0	216.8	238.7		13.76
57.2	2-1/4	185.4	197.2	12.91	211.6	226.2	249.0		14.36
58	2-1/4	190.6	202.8	13.27	217.7	232.6	256.0	28	14.76
60	120	204.0	217.0	14.20	233.0	248.9	274.0		15.80
63.5	2-1/2	228.5		15.90	248.8	265.8	292.6		16.87
66	2-1/2	246.8		17.18	281.9	301.2	331.5	38	19.12
68	20	262.0	12	18.24	299.3	319.7	351.9	-	20.29
70	2-3/4	277.7		19.33	317.1	338.8	201.9		21.51
72	23/4	293.8	13	20.45	335.5	358.4	- 12	2	22.75
	-								24.03
	3								25.48
74 76.2	3	310.3 329.0	15	21.60 22.90	354.4 345.8	378.6 401.5	3 <del>7</del>	સ દ	









Product name: P.V.C Coated Cable

Explanation of products:
P.V.C Coated Cable is used for consumption goods and decoration. DSR's technology for stable coating lead to better quality of product.

**Properties** 

General Rope: [7x7],[7x19] Provide corrosion resistance. Various colored-P.V.C can be applied according to customer's need's.

## · 7×7

	7×7							
Nomin	Nominal Dia. Approx Weight							
1/16	3/32	1.12	0.33	1.45				
1/16	1/8	1.12	0.82	1.94				
1/16	3/16	1.12	1.79	2.91				
3/32	1/8	2.38	0.45	2.83				
3/32	5/32	2.38	1.12	3.50				
3/32	3/16	2.38	1.79	4.17				
1/8	3/16	4.17	1.37	5.54				
1/8	1/4	4.17	3.35	7.52				
3/16	5/16	9.23	4.32	13.5				

#### · 7×19

	7×19								
Nomin	Nominal Dia. Approx Weight								
1/8	3/16	4.32	1.28	5.60					
1/8	7/32	4.32	2.14	6.46					
1/8	1/4	4.32	2.90	7.22					
5/32	7/32	6.70	1.53	8.23					
3/16	1/4	9.67	2.23	11.9					
3/16	5/16	9.67	4.32	14.0					
1/4	5/16	16.4	2.38	18.8					
1/4	3/8	16.4	6.40	22.8					
5/16	13/32	25.7	4.46	30.2					
5/16	7/16	25.7	6.55	32.3					
3/8	7/16	36.2	3.13	39.3					
3/8	15/32	36.2	5.21	41.4					









Product name: Stainless General Rope

## Explanation of products:

Stainless steel wire rope is specially manufactured with client's requirements and it has two types of construction which are Cross Laid Wire Rope and Parallel Laid Wire Rope. Also, we have been improving abrasion-resistance and fatigue-resistance by accurately design of wire and processing. Therefore, stainless steel wire rope has high strength as well as good flexibility.

# **Properties**

Because of high resistance to corrosion against seawater, stainless steel wire rope is widely used for sea-based structures.

Depending on the grade, stainless steel wire rope has good structure stability in multiple environments (such as harmful atmospheric gas or heat) and it is widely used for marine rope which needs strong corrosion-resistance.

6×19 + FC

	6×19 + FC					
Nominal Dia	Nominal	Approx Weigh				
6.00	17.54	15.78	13.1			
7.00	23.91	21.46	17.8			
8.00	30.87	27.73	23.3			
9.00	39.00	35.08	29.5			
10.00	48.22	43.32	36.4			
12.00	69.38	62.43	52.4			
13.00	81.44	73.30	61.5			
14.00	94,47	84.97	71.3			
15.00	108.78	97.90	81.9			
16.00	123.48	111.13	93.2			
18.00	155.82	140.24	118			
19.00	174.47	157.00	131			
20.00	193.06	173.75	146			
22.00	233.24	209.92	181			
24.00	277.34	249.61	210			
25.00	301.84	271.66	228			
26.00	325.36	292.82	246			
28.00	377.30	339.57	285			
30.00	434.14	390.73	328			
32.00	493.92	444.53	373			

	_		-	_	_

	6×24 + 7 FC						
Nominal Dia	Nominal	B.S(KN)	Approx Weight				
8.00	28.13	25.58	21.2				
9.00	35.57	31.95	26.9				
10.00	43.90	39.49	33.2				
12.00	63.21	56.84	47.8				
13.00	74.19	66.64	56.1				
14.00	86.04	77.42	65.1				
15.00	98.78	88.89	74.7				
16.00	112.70	101.43	85.0				
18.00	142.10	127.40	108				
19.00	158.76	142.10	120				
20.00	175.42	157.78	133				
22.00	212.66	191.10	165				
24.00	252.84	227.36	191				
25.00	274.40	246.96	208				
26.00	296.94	266.56	224				
28.00	343.98	308.70	260				
30.00	394.94	354.76	299				
32.00	449.82	404.74	340				
30.00	434.14	390.73	328				

6×19 + IWRC

Nominal Dia		6×19 + IWRC	
Nominal Dia	Nominal	Approx Weight	
6.00	20.48	18.42	14.8
7.00	27.83	24.99	20.1
8.00	33.32	29.99	26.2
9.00	42.14	37.93	33.2
10.00	52.04	46.84	41.0
12.00	74.97	67.52	59.0
13.00	87.91	79.18	69.3
14.00	101.92	91.73	80.4
15.00	117.60	105.84	92.3
16.00	133.28	119.56	105
18.00	168.56	150.92	133
19.00	190.12	170.52	148
20.00	207.76	186.20	164
22.00	251.86	226.38	204
24.00	299.88	269.50	236
25.00	327.32	294.00	256
26.00	351.82	316.54	277
28.00	407.68	366.52	321
30.00	468.44	421.40	369
32.00	533.12	479.22	420

· 6×37 + FC

6×37 + FC						
Nominal Dia	Nominal	B.S(KN)	Approx Weigh			
12.00	66.54	59.88	51.8			
13.00	78.11	70.27	60.8			
14.00	90.65	81.54	70.6			
15.00	102.90	92.61	81.0			
16.00	118.58	105.84	92.2			
18.00	149.94	134.26	117			
19.00	167.58	149.94	130			
20.00	185.22	166.60	144			
22.00	223.44	200.90	179			
24.00	266.56	239.12	207			
25.00	289.10	259.70	225			
26.00	312.62	281.26	243			
28.00	362.60	326.34	282			
30.00	418.46	376.32	324			
32.00	473.34	425.32	369			

· 6×S(19)+IWRC,6×W(19)+IWRC, 6×Fi(25)+IWRC, 6×WS(26)+IWRC,

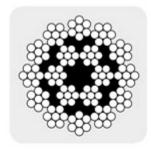
6×5(19) + IWRC, 6×W(19) + IWRC 6×F(25) + IWRC, 6×W5(26) + IWRC 6×W5(36) + IWRC, 6×W5(31) + IWRC					
Nominal Dia	Nominal	B.S(KN)	Approx Weigh		
8.00	40.28	35.77	26.9		
9.00	50.96	45.28	34.0		
10.00	63.01	55.86	42.0		
12.00	90.75	80.46	60.5		
13.00	106.43	94.47	71.0		
14.00	123.48	109.47	82.3		
15.00	141.81	125.73	94.5		
16.00	161.31	143.08	108		
18.00	204.13	181.10	136		
19.00	227.46	201.78	152		
20.00	252.06	223.54	168		
22.00	304.98	270.48	209		
24.00	362.89	321.93	242		
25.00	393.76	349.27	263		
26.00	425.91	377.79	284		
28.00	494.02	438.16	329		
30.00	567.13	503.03	378		
32.00	645.23	572.32	430		

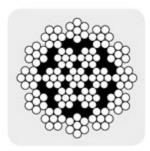
- 6×37 + IWRC

	6×37 +	· IWRC	
Nominal Dia	Nominal	Approx Weigh	
12.00	71.93	64.68	64.68
13.00	84.38	75.85	75.85
14.00	97.80	88.00	88.00
15.00	112.70	104.37	104.37
16.00	127.40	114.66	114.66
18.00	161.70	145.04	145.04
19.00	183.26	164.64	164.64
20.00	199.92	179.34	179.34
22.00	242.06	217.56	217.56
24.00	287.14	257.74	257.74
25.00	317.52	285.18	285.18
26.00	337.12	302.82	302.82
28.00	391.02	351.82	351.82
30.00	451.78	405.72	405.72
32.00	511.56	459.62	459.62









Product name: Stainless Rope: Non-Rotating

## Explanation of products:

Comparing to conventional wire ropes, multi layers of strands reduce rotating tendancy of wire ropes and provide outstanding flexibility and even surface of wire ropes.

# **Properties**

General Rope : [18x7+FC],[19x7)

Non-rotating rope has flattened surface and excellent flexibility.

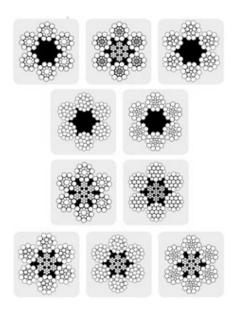
Superior Non-rotating characteristic.

# · Stainless Rope : Non-Rotating

No i I	18×7 + FC			19×7		
Nominal Dia.	Nominal B.S(KN)		Approx Weight	Nominal	B.S(KN)	Approx Weight
				AISI304		KG/M
6	19.6	18.03	14.4	20.87	18.52	15.1
8	35.08	31.95	25.6	37.04	32.93	26.9
9	44.3	40.47	32.4	46.84	41.65	34
10	54.78	49.98	40	57.92	54.45	42
11	66.44	60.47	48.4	70.07	62.23	50.8
12	78.79	71.93	57.6	83.3	74.09	60.5
13	92.61	84.38	67.6	97.8	86.93	71
14	106.82	97.9	78.4	113.68	100.94	82.3
15	122.5	111.72	90	129.36	114.66	94.5
16	139.16	127.4	102	147.98	131.32	108
18	177.38	162.68	130	187.18	166.6	136
19	197.96	180.32	144	207.76	185.22	152
20	218.54	199.92	160	231.28	205.8	168
22	265.58	242.06	194	280.28	248.92	203







Product name: PowerLift 6x19

Explanation of products:
PowerLift Rope is a round-type rope which is used for Crane.
PowerLift shows DSR's unique Know-How and advanced technology.

# **Properties**

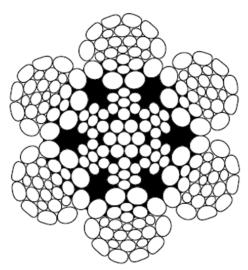
Rotation - resistance High structural stability High breaking load Excellent life time

· PowerLift 6 [6x19 Class Rope]

	Minimum Breaking Load (Metric Ton)								
Nomin	al Dia.	6×19				6×194			
Komin	al via.	165	180	Approx Weight	165	180	200	220	Approx Weight
		000500000	KG/MM²		KG/MM <sup>2</sup>			KG/MM²	
		1620 N/MM <sup>2</sup>	1770 N/MM <sup>2</sup>		1620 N/MM <sup>2</sup>	1770 N/MM <sup>2</sup>	1960 N/MM <sup>2</sup>	2160 N/MM <sup>2</sup>	
6		2.0	2.1	0.14	2.3	2.4	2.7	2.9	0.16
6.53	1/4	2.4	2.5	0.16	2.7	2.9	3.2	3.5	0.18
8	5/16	3.6	3.8	0.25	4.1	4,3	4.8	5.2	0.28
9		4.5	4.8	0.31	5.1	5.4	6.1	6.6	0.35
9.53	3/8	5.1	5.4	0.35	5.8	6.1	6.8	7.4	0.39
10	7	5.6	5.9	0.39	6.3	6.7	7.5	8.1	0.43
11.2	7/16	7.0	7.4	0.48	7.9	8.4	9.4	10.2	0.54
12	1.00	8.0	9.5	0.56	9.1	9.7	10.8	11.7	0.62
12.7	1/2	9.0	10.0	0.62	10.2	11.4	12.1	13.1	0.69
14	- 2	10.9	11.6	0.76	12.4	13.2	14.7	15.9	0.84
14.3	9/16	11.4	12.1	0.79	13.0	13.7	15.3	16.6	0.88
15		12.5	13.3	0.87	14.2	15.1	16.9	18.3	0.97
16	5/8	14.2	15.1	0.99	16.2	17.2	19.2	20.8	1.10
17.5	11/16	17.0	18.1	1.18	19.4	20.6	23.0	24.9	1.32
18	12	18.0	19.2	1.25	20.5	21.8	24.3	26.3	1.40
19	3/4	20.1	21.4	1.39	22.9	24.3	27.1	29.3	1.55
20	-5	22.2	23.7	1.54	25.3	26.9	30.0	32.5	1.72
21	13/16	24.5	26.1	1.70	27.9	29.6	33.1	35.8	1.90
22	:#	26.9	28.6	1.87	30.7	32.5	36.3	39.3	2.08
22.2	7/8	27.4	29.2	1.90	31.3	33.2	37.1	40.2	2.13
24	15/16	32.0	34.1	2.22	36.5	38.7	43.2	46.8	2.48
25	12	34.7	37.0	2.41	39.6	42.0	46.9	50.8	2.69
25.4	1	35.8	38.2	2.49	40.9	43.4	48.4	52.4	2.78
26	1-1/16	37.6	40.0	2.61	42.8	45.4	50.7	55.0	2.91
28	-	43.6	46.4	3.03	49.7	52.7	58.8	63.7	3.38
28.6	1-1/8	45.4	48.4	3.16	51.8	55.0	61.3	66.5	3.52
30	1-3/16	50.0	53.2	3.48	57.0	60.5	67.5	73.2	3.88
31.5	1-4/4	56.2	59.8	3.90	64.1	68.0	75.8	82.2	4.35
32		56.9	68.4	3.95	64.9 73.2	70.8	76.8 86.7	94.0	4.41
35	1-3/8	68.1	72.5	4.73	77.6	82.3	91.9	99.6	5.27
36	1-3/6	72.0	76.7	5.00	82.1	87.1	97.2	105.4	5.58
38		80.2	85.4	5.58	91.5	97.1	108.3	117.4	6.22
38.1	1-1/2	80.6	85.9	5.60	91.9	97.6	108.9	118.0	6.25
40		88.9	94.7	6.18	101.3	107.6	120.0	130.1	6.89
42		98.0	104.4	6.81	111.7	118.6	132.3	2:	7.60
44		107.6	114.5	7.48	122.6	130.1	145.2	+:	8.34
44.5	1-3/4	109.8	116.9	7.63	125.1	132.8	148.2	50	8.51
46	1	117.6	125.2	8.17	134.0	142.2	158.7		9.11
48	¥	128.0	136.3	8.90	145.9	154.9	172.8	¥.	9.92
50	1.0	138.9	147.9	9.65	158.3	168.1	187.5	*:	10.76
50.8	2	143.4	152.7	9.96	163.4	173.5	193.5	56	11.11
52	12	150.2	160.0	10.44	171.3	181.8	202.8	27	11.64
54	-	162.0	172.5	11.26	184.7	196.0	218.7	*	12.56
56	12	174.2	185.5	12.11	198.6	210.8	235.2	*	13.50
57.2	2-1/4	181.8	193.6	12.63	207.2	219.9	245,4	5)	14.09
58		186.9	199.0	12.99	213.1	226.1	252.3	2.	14.48
60	120000	200.0	213.0	13.90	228.0	242.0	270.0	20	15.50
63.5	2-1/2	224.0		15.57	255.4	271.1	302.4	*	17.36
66		242.0		16.82	275.9	292.8	326.7		18.75
68		256.9	(4)	17.85	292.9	310.8	346.8		19.91
70	2-3/4	272.2	(4)	18.92	310.3	329.4	596	81	21.01
72	10	288.0	12	20.02	328.3	348.5	-50	71	22.32
74	2	304.2	0.20	21.14	346.8	368.1	200		23.58
76.2	3	322.6		22.42	367.7	390.3			25.00







Product name: Power Swaged Rope

# Explanation of products:

By swaging the surface of wire rope, this construction is strong against abrasion and crushing, while maintaining high breaking strength. This construction is mainly used in logging industry as a sky line.

## **Properties**

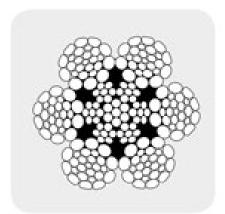
Very strong rotation - resistance High structural stability. Excellent resistance to deformation.

## Power Swaged Rope

Nomin	Nominal Dia.		Minimum Breaking Load (Metric Ton)		
	INCH	TON			
12.7	1/2	17.2	37,940	0.977	
14.3	9/16	21.9	48,350	1.237	
15.9	5/8	26.2	57,860	1.527	
17.5	11/16	32.3	71,310	1.848	
19.1	3/4	38.9	85,850	2.199	
20.6	13/16	45.2	99,590	2.581	
22.2	7/8	51.5	113,520	2.993	
23.8	15/16	60	132,200	3.436	
25.4	1	66.9	147,400	3.909	







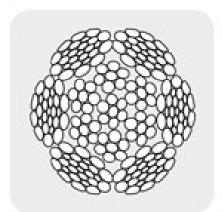
Product name: Swaged Rope

# Explanation of products:

By swaging the surface of wire rope, this construction is strong against abrasion and crushing, while maintaining high breaking strength. This construction is mainly used in logging industry as a sky line.

# **Properties**

Very strong rotation - resistance High structural stability. Excellent resistance to deformation.



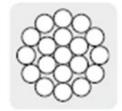
## Swaged Rope

			ged	SuperSwaged		
Nomin	Nominal Dia.		Approx Weight	Minimum Breaking Load (Metric Ton)	Approx Weight	
	INCH	TON		TON	KG/M	
11.2	7/16	11.07	0.694	12.18	0.703	
12.6	1/2	14.52	0.878	15.97	0.905	
14.3	9/16	18.33	1.071	20.53	1.166	
16	5/8	22.41	1.301	25.1	1.442	
17.5	11/16	27.15	1.547	30.41	1.747	
19	3/4	32.02	1.818	35.86	2.059	
20.6	13/16	37.64	2.113	42.16	2.42	
22.2	7/8	43.36	2.753	48.56	2.811	
24		50.22	3.108	54.24	3.285	
25.4	1	56.25	3.482	60.75	3.679	
28.6	1-1/8	71.32	4.301	-	-	
32	1-1/4	89.28	5.209	-	-	













Product name: Aircraft-Cable

## Explanation of products:

You can apply to our stainless steel cable for any industries or products require following characteristics. Require flexibility and fatigue resistance. Require excellent structural stability and corrosion resistance.

## **Properties**

General Rope : [1x7], [1x19], [7x7], [7x19]

Each stainless steel cable has excellent structural stability, flexibility, fatigue resistance and surface brightness.

It has been applied to leisure yachts, aircrafts, cars, motor cycle and farming machinaries.

Nominal Dia.	Nominal	Approx Weight			
0.8	0.67	0.59	0.336		
1	1.03	0.91	0.525		
1.2	1.47	1.32	0.756		
1.5	2.25	2.06	1.18		
2	4.02	3.63	2.1		
2.5	6.13	5.34	3.28		
3	8.82	7.69	4.73		
3.5	11.56	10.49	6.43		
4	15.09	13.62	8.4		
5	22.83	21.36	13.1		
6	32.93	30.77	18.9		
7	44.88	41.85	25.7		
8	58.7	54.59	33.6		
9	74.68	69.09	42.5		
10	86.04	79.38	52.5		

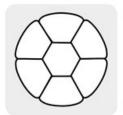
Nominal ALST#04 0.54 0.82 1.2	B.S (KN) AISI316 0.45 0.69	Approx Weight KG/M 0.262
0.54	0.45	0.262
0.82		
	0.69	0.41
1.2		0.41
	0.98	0.59
1.67	1.47	0.293
2.84	2.55	1.64
4.51	3.92	2.56
6.47	5.73	3.69
8.82	7.79	5.02
11.17	10.19	6,56
17.54	15.88	10.3
25.19	22.83	14.8
33.32	30.97	20.1
43.61	38.71	26.2
52.92	49	33.2
65.66	59.29	41
92.12	84.28	59
125.44	112.7	80.4
161.7	144.06	105
200.9	182.28	133
225.4	203.84	148
245.98	226.38	164
	4.51 6.47 8.82 11.17 17.54 25.19 33.32 43.61 52.92 65.66 92.12 125.44 161.7 200.9 225.4	4.51 3.92 6.47 5.73 8.82 7.79 11.17 10.19 17.54 15.88 25.19 22.83 33.32 30.97 43.61 38.71 52.92 49 65.66 59.29 92.12 84.28 125.44 112.7 161.7 144.06 200.9 182.28 225.4 203.84 245.98 226.38

Nominal Dia.	Nominal	Approx Weigh			
1	0.94	0.82	0.51		
1.2	1.37	1.18	0.73		
1.5	2.11	1.85	1.15		
2	3.72	3.29	2.04		
2.5	5.88	5.15	3.19		
3	8.13	7.41	4.59		
3.5	11.17	10.09	6.25		
4	14.6	13.13	8.16		
5	22.83	20.58	12.8		
6	32.54	29.69	18.4		
7	44	40.38	25		
8	55.86	52.72	32.6		
9	70.56	66.74	41.3		
10	86.53	82.32	51		
11	102.9	99.96	61.7		
12	121.52	118.58	73.4		
13	142.1	137.2	86.2		
24	163.66	158.76	100		
16	210.7	199.92	131		
18	261.66	251.86	165		
19	289.1	280.28	184		

Nominal Dia.	Nominal	B.S (KN)	Approx Weigh	
1.2	1.13	0.96	0.59	
1.5	1.72	1.47	0.923	
2	2.74	2.45	1.64	
2.5	4.31	3.82	2.56	
3	5.17	5.29	3.69	
3.5	8.23	7.25	5.02	
4	10.68	9.41	6.56	
5	16.66	14.6	10.3	
6	24.11	21.07	14.8	
7	30.77	28.67	20.1	
8	40.18	37.44	26.2	
9	53.41	47.43	33.2	
10	64.48	58.51	41	
12	92.9	84.38	59	
14	123.48	114.66	80.4	
16	157.78	141.81	105	
18	199.92	177.38	133	
19	220.5	200.51	148	
20	244.02	215.6	164	
22.2	294,98	259.7	204	
24	338.1	299.88	236	
25	367.5	334.18	256	
26	397.88	351.82	277	
28	453.35	410.82	321	
30	520.38	471.38	369	
32	575.26	533.12	420	











Product name: Powerflex Cable

## Explanation of products:

By flattening the surface of outer wires of each strand, this Plane Contacting Lay construction has flat/touch area of outer wires. Compared to round strand type rope, it has higher breaking load.

# **Properties**

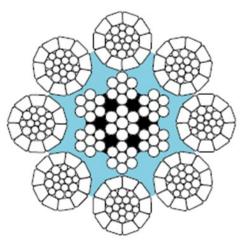
General Rope: Powerflex Cable [1x7],[1xS(19)],[1xWS(36)] Good abrasion-resistance and excellent crushing resistance. Much higher breaking strength compared to round strand type rope. High tensile strength and superior non-rotating characteristics.

#### · Powerflex Cable

	Nominal Dia.	Approx Weight	Nominal B.S
Const.		KG/M	KN
	2	2.28	4.31
	2.5	3.56	6.76
1×7	3	5.13	9.8
	3.5	6.98	13.23
	4	9.12	17.44
	3	2.28	4.31
	4	9.6	17.44
	5	15	25.48
	6	21.6	35.28
1×S(19)	7	29.4	49
	8	38.4	61.74
	10	60	98
	11	72.6	118.58
	12	86.4	142.1
	14	118	189.14
1×WS(36)	16	152	250.88
	19	217	303







High fatigue resistance
Very high breaking load
Excellent resistance to
deformation
Strong against corrosion &
abrasion
Extended life of winch drum and
sheave
Fully lubricated & decrease of
wirerope inside damage

Product name: Powerfil 8

# Explanation of products:

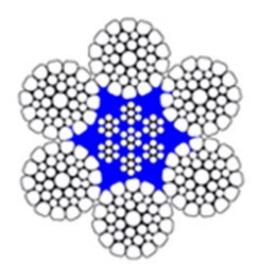
Powerfil rope is specialized for crane rope which has compacted outer strands and developed for cranes. It's filled with the special fiber yarn between the compacted outer strand and inner strand with IWRC structure. It has the extended life time through reducing pressure between outer strands and inner parts of the wire rope and keeping inner parts of wire ropes from rust and dirt that cause fractions of wire ropes to ropes. The special fiber yarn increase corrosion resistance and 30% durability than normal wire ropes by providing lubrication to IWRC.

#### · Powerfil 8

Novolo	al Dia	Minimum E	Approx		
Nomir	nal Dia	180 KG/MM <sup>2</sup>	200 KG/MM <sup>2</sup>	220 KG/MM <sup>2</sup>	Weight
		1770 N/MM <sup>2</sup>	1960 N/MM <sup>2</sup>	2160 N/MM <sup>2</sup>	
22		39.2	43.2	46.1	2.17
24		46.7	51.4	54.8	2.58
25		50.6	55.8	59.5	2.80
26		54.8	60.3	64.3	3.03
28		63.5	69.9	74.6	3.51
28.6	1-1/8	66.3	73.0	77.8	3.66
30	1-3/16	72.9	80.3	85.7	4.03
32		83.0	91.4	97.5	4.58
34		93.7	103.1	110.0	5.18
35		99.2	109.3	116.6	5.48
36		105.0	115.6	123.3	5.80
38		117.0	128.8	137.4	6.47
38.1	1-1/2	117.6	129.5	138.1	6.50
40		129.6	142.8	152.3	7.16
42		142.9	157.4		7.90
44		156.8	172.7		8.67
45		164.1	180.7		9.07
46		171.4	188.8		9.57
48		186.7	205.6	-	10.42







High fatigue resistance
Very high breaking load
Excellent resistance to
deformation
Strong against corrosion &
abrasion
Extended life of winch drum and
sheave
Fully lubricated & decrease of
wirerope inside damage
Excellent life time

Product name: Powerfil 6

# Explanation of products:

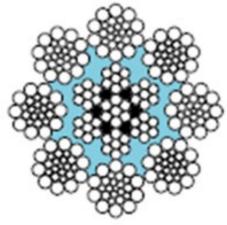
Powerfil rope is specialized for crane rope which has compacted outer strands and developed for cranes. It's filled with the special fiber yarn between the compacted outer strand and inner strand with IWRC structure. It has the extended life time through reducing pressure between outer strands and inner parts of the wire rope and keeping inner parts of wire ropes from rust and dirt that cause fractions of wire ropes to ropes. The special fiber yarn increase corrosion resistance and 30% durability than normal wire ropes by providing lubrication to IWRC.

## POWERFIL 6

Nomi	nal Dia	Minimum E	Approx		
Nomi	iai Dia	180 KG/MM <sup>2</sup>	180 KG/MM <sup>2</sup> 200 KG/MM <sup>2</sup> 220 KG/MM <sup>2</sup>		Weight
		1770 N/MM²	1960 N/MM²	2160 N/MM <sup>2</sup>	
18		25.6	27.7	29.0	1.53
19	3/4	28.5	30.9	32.3	1.71
20		31.6	34.2	35.8	1.89
21	13/16	34.8	37.7	39.4	2.09
22		38.2	41.4	43.3	2.29
22.2	7/8	39.0	42.3	44.2	2.34
24	15/16	45.5	49.3	51.5	2.73
25		49.3	53.5	55.9	2.96
25.4	1	50.9	55.2	57.7	3.05
26	1-1/16	53.4	57.9	60.5	3.20
28		61.9	67.1	70.1	3.71
28.6	1-1/8	64.6	70.0	73.2	3.87
30	1-3/16	71.1	77.0	80.5	4.26
31.8	1-1/4	79.8	86.5	90.4	4.79
32		80.3	87.6	91.6	4.85
34		91.3	98.9	103.4	5.47
35	1-3/8	96.7	104.8	109.6	5.80
36		102.3	110.9	115.9	6.14
38		114.0	123.6	129.1	6.84
38.1	1-1/2	114.6	124.2	129.8	6.87
40		126.3	136.9	2	7.58
42		139.3	151.0	-	8.35
44		152.9	165.7	*	9.17
44.5	1-3/4	156.0	169.1	+:	9.35
46		167.1	181.1	5	10.02
48		181.9		7/	10.91
50		197.4	6	-	11.84
50.8	2	203.8	2	2	12.22
52		213.5	2	2.	12.80







Product name: Flexfil 8, Flexfil 6

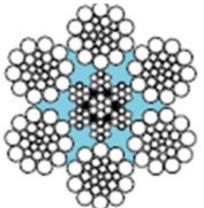
# Explanation of products:

Improved Durability and Service Life Flexfil rope has about 30% better durability and service life than conventional wire ropes by filling specialized fiber containing grease inside.

## **Properties**

30% Better fatigue resistance Very high breaking load Strong against corrosion High resistance to deformation Fully lubricated & decrease of wire rope inside damage Excellent life time

- Flexfil 6



· Flexfil 8,

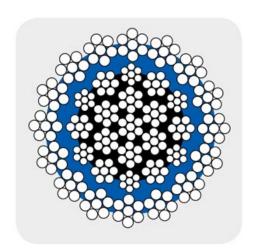
Nominal Dia.		Minimum	Approx		
Nomir	nal Dia.	180 KG/MM <sup>2</sup> 200 KG/MM <sup>2</sup>		220 KG/MM <sup>2</sup>	Weight
		1770 N/MM²	1960 N/MM²	2160 N/MM <sup>2</sup>	KG/M
22		33.4	37.2	40.3	2.12
24		39.8	44.3	47.9	2.52
25		43.1	48.1	52.0	2.73
26	1-1/16	46.7	52.0	56.2	2.96
28		54.1	60.3	65.2	3.43
28.6	1-1/8	56.5	62.9	68.0	3.58
30	1-3/16	62.1	69.2	74.9	3.94
32		70.7	78.8	85.2	4.48
34		79.8	88.9	96.1	5.06
35		84.5	94.2	101.9	5.36
36		89.4	99.7	107.8	5.67
38		99.7	111.1	120.1	6.32
38.1	1-1/2	100.2	111.6	120.7	6.35
40		110.4	123.1	133.1	7.00
42		121.7	135.7		7.72
44		133.6	148.9	-	8.47
45		139.8	155.7		8.86
46		* 146.0	* 162.7		9.25
48		* 159.0	* 177.2	-	10.08

<sup>\*</sup> Available upon request (Operation in poor condition is not recommendable)

	Minimum Breaking Load (Metric To			letric Ton)	ron) Approx	
Nomir	nal Dia.	180 KG/MM <sup>2</sup>	200 KG/MM <sup>2</sup>	220 KG/MM <sup>2</sup>	Approx Weigh	
		1770 N/MM <sup>2</sup>	1960 N/MM²	2160 N/MM <sup>2</sup>		
18		22.7	24.7	26.8	1.45	
19	3/4	25.3	27.5	29.8	1.62	
20		28.1	30.5	33.0	1.79	
21	13/16	30.9	33.6	36.4	1.97	
22		34.0	36.9	40.0	2.17	
22.2	7/8	34.7	37.6	40.8	2.21	
24	15/16	40.4	43.9	47.6	2.58	
25		43.9	47.6	51.6	2.80	
25.4	1	45.3	49.1	53.3	2.89	
26	1-1/16	47.4	51.5	55.8	3.03	
28		55.0	59.7	64.7	3.51	
28.6	1-1/8	57.4	62.3	67.5	3.66	
30	1-3/16	63.2	68.5	74.3	4.03	
30	1-3/16	63.2	68.5	74.3	4.03	
31.8	1-1/4	71.0	77.0	83.5	4.53	
32		71.9	78.0	84.6	4.58	
34		81.1	88.0	95.5	5.18	
35	1-3/8	86.0	93.3	101.2	5.48	
36		91.0	98.7	107.0	5.80	
38		101.3	110.0	119.2	6.46	
38.1	1-1/2	101.9	110.6	119.9	6.50	
40		112.3	121.9	132.1	7.16	
42		123.8	134.3		7.90	
44		135.9	147.4		8.67	
44.5		138.7	150.5	2	8.85	
46		148.5	161.2		9.47	
48		161.7	175.5	32	10.32	
50		175.4	190.4	3	11.19	
50.8	2	181.1	196.5	4	11.55	
52		189.8	205.9		12.11	
54		204.6	222.1	12	13.06	
56		220.1	238.8		14.04	
57	2-1/4	229.6	249.2	ā	14.65	
58		236.1	256.2	9	15.06	
60		252.6	274.2		16.12	
63.5	2-1/2	283.0	307.1	9	18.05	
66		305.7			19.50	
68		324.5	12	2	20.70	
70	2-3/4	343.9	16		21.94	
72		363.8		Q.	23.21	
74		384.3		~	24.52	
76.2	3	407.5	- 4	2	26.00	







Product name: Flextec 35(L)

# Explanation of products:

Improved Fatigue and Abrasion Resistance Because of plastic filled between the steel core and the outer strands, Flextec rope has excellent abraison resistance and fatigue resistance by keeping out water and abrasive elements that could penetrate conventional ropes.

## **Properties**

Very strong rotation - resistance
High structural stability
High breaking load
Prevents abrasion & break among internal wires
Excellent resistance to deformation
Extreamly reduces internal stress
Suitable rope for high lifting Tower crane
Excellent life time

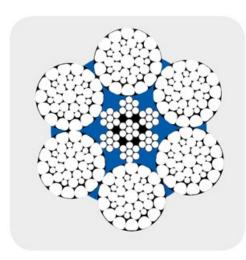
· Flextec 35,35L

Nominal Dia.		Minimum	Approx		
Nomir	iai Dia.	180 KG/MM <sup>2</sup> 200 KG/MM <sup>2</sup> 220 KG/MM <sup>2</sup>			Weight
ММ	INCH	1770 N/MM²	1960 N/MM²	2160 N/MM <sup>2</sup>	KG/M
14		13.9	16.5	18.2	0.89
14.3	9/16	14.5	17.3	18.7	0.93
15		16.0	19.0	20.6	1.02
16	5/8	18.2	21.6	23.3	1.16
17.5	11/16	21.7	25.9	28.0	1.39
18		23.0	27.3	29.9	1.47
19	3/4	25.6	30.5	33.1	1.64
20		28.4	33.8	36.6	1.82
21	13/16	31.3	37.2	40.4	2.01
22		34.3	40.9	44.3	2.20
24	15/16	40.9	48.6	52.7	2.62
25		44.3	52.8	57.2	2.84
25.4	1	45.8	54.5	59.0	2.94
26	1-1/16	48.0	57.1	61.9	3.08
28		55.6	66.2	71.5	3.57
28.6	1-1/8	58.0	69.0	* 74.6	3.72
30	1-3/16	63.9	76.0	* 82.0	4.09
31.8	1-3/16	71.7	85.4	* 92.2	4.60
32		72.6	86.4	* 93.4	4.66
34		82.0	97.6	* 105.4	5.26
35	1-3/8	86.9	103.4	* 111.7	5.57
36		91.9	109.4	* 118.1	5.90

<sup>\*</sup> Available upon request (Operation in poor condition is not recommendable)







Product name: Flextec 8, Flextec 6

## Explanation of products:

Improved Fatigue and Abrasion Resistance Because of plastic filled between the steel core and the outer strands, Flextec rope has excellent abraison resistance and fatigue resistance by keeping out water and abrasive elements that could penetrate conventional ropes.

# **Properties**

Very strong rotation - resistance
High structural stability
High breaking load
Prevents abrasion & break among internal wires
Excellent resistance to deformation
Extreamly reduces internal stress
Suitable rope for high lifting Tower crane
Excellent life time

·Flextec 6

Nominal Dia.		Minimum I	Approx		
Nomir	iai Dia.	180 KG/MM <sup>2</sup>	200 KG/MM <sup>2</sup>	220 KG/MM <sup>2</sup>	Weight
ММ		1770 N/MM <sup>2</sup>	1960 N/MM <sup>2</sup>	2160 N/MM <sup>2</sup>	
31.8	1-1/4	71.0	77.0	83.5	4.55
32		71.9	78.0	84.6	4.61
34		81.1	88.1	95.5	5.20
35	1-3/8	86.0	93.3	101.2	5.51
36		91.0	98.7	107.0	5.83
38		101.3	110.0	119.2	6.50
38.1	1-1/2	101.9	110.6	119.9	6.53
40		112.3	121.9	132.1	7.20
42		123.8	134.4		7.94
44		135.9	147.5		8.71
44.5	1-3/4	138.7	150.5		8.89
46		148.5	161.2		9.52
48		161.7	175.5		10.36
50		175.4	190.5		11.25
50.8	2	181.1	196.6		11.61
52		189.8	206.0	-	12.16
54		204.6	222.1	-	13.12
56		220.1	238.9		14.11
57.2	2-1/4	229.6	249.3		14.72
58		236.1	256.3		15.13
60		252.6	274.3		16.20
63.5	2-1/2	283.0	307.2		18.14
66		305.7	-		19.60
68		324.5			20.80
70	2-3/4	343.9		-	22.04
72		363.8		-	23.32
74		384.3			24.63
76.2	3	407.5			26.12

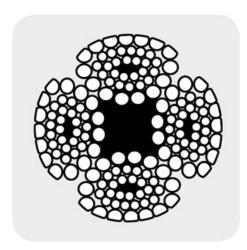
#### ·Flextec 8

	Minimum Breaking Load (Metric Ton)					
Nomir	nai Dia.	180 KG/MM <sup>2</sup> 200 KG/MM <sup>2</sup> 220 KG/MM <sup>2</sup>		220 KG/MM <sup>2</sup>	Approx Weight	
		1770 N/MM²	1960 N/MM²	2160 N/MM <sup>2</sup>		
22		33.6	37.4	40.5	2.15	
24		40.0	44.5	48.1	2.56	
25		43.4	48.3	52.2	2.77	
26	1-1/16	46.9	52.3	56.5	3.00	
28		54.4	60.6	65.5	3.48	
28.6	1-1/8	56.7	63.2	68.4	3.63	
30	1-3/16	62.4	69.6	75.2	4.00	
32		71.0	79.2	85.6	4.55	
34		80.2	89.4	96.6	5.13	
35		85.0	94.7	102.4	5.44	
36		89.9	100.2	108.3	5.75	
38		100.2	111.6	120.7	6.41	
38.1	1-1/2	100.7	112.2	121.3	6.44	
40		111.0	123.7	133.7	7.10	
42		122.4	136.4		7.83	
44		134.3	149.6		8.59	
45		140.5	156.5	-	8.99	
46		* 146.8	* 163.6		9.39	
48		* 159.8	* 178.1	1.5	10.23	

<sup>\*</sup> Available upon request (Operation in poor condition is not recommendable)







Product name: SAS rope

## Explanation of products:

SAS rope is specially designed to be used where minimal rotation is a requirement. Comparing other multi-strand non-rotating constructions, this flattened 3 or 4 strands rope with fiber core construction enables this rope to have superior non-rotating characteristics and resistance to deformation. This rope is recommended for high altitude crane.

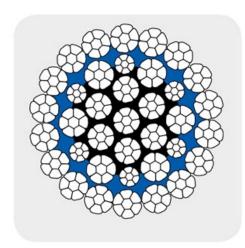
## **Properties**

Superior non-rotating characteristics Excellent deforming resistance Longer fatigue life High flexibility with fiber cores in each strand Strong against abrasion Excellent life time

		Minimum Breaking Load (Metric Ton)					
Nomin	al Dia.	SAS 3×Se	S(39) + FC		SAS 4×Ses	S(39) + FC	Approx
			200 KG/MM <sup>2</sup>	Approx Weight	180 KG/MM <sup>2</sup>	200 KG/MM <sup>2</sup>	Weight
		1770 N/MM <sup>2</sup>	1960 N/MM²		1770 N/MM <sup>2</sup>	1960 N/MM²	
11.2	7/16	8.8	9.5	0.51	8.2	8.9	0.52
12		10.1	10.9	0.59	9.4	10.2	0.59
12.7	1/2	11.3	12.2	0.66	10.6	11.4	0.66
13		11.8	12.8	0.69	11.1	12.0	0.70
14		13.7	14.9	0.80	12.8	13.9	0.81
14.3	9/16	14.3	15.5	0.83	13.4	14.5	0.84
15		15.8	17.1	0.92	14.7	16.0	0.93
16	5/8	17.9	19.4	1.04	16.8	18.2	1.05
17.5	11/16	21.5	23.2	1.25	20.0	21.7	1.26
18		22.7	24.6	1.32	21.2	23.0	1.33
19	3/4	25.3	27.4	1.47	23.6	25.6	1.48
20		28.0	30.4	1.63	26.2	28.4	1.65
21	13/16	30.9	33.5	1.80	28.9	31.3	1.81
22		33.9	36.7	1.97	31.7	34.3	1.99
22.2	7/8	34.6	37.5	2.01	32.3	35.0	2.03
24	15/16	40.4	43.7	2.35	37.7	40.9	2.37
25		43.8	47.4	2.55	40.9	44.3	2.57
25.4	1	45.2	49.0	2.63	42.2	45.8	2.65
26	1-1/16	47.4	51.3	2.75	44.2	48.0	2.78
28		54.9	59.5	3.19	51.3	55.6	3.23
28.6	1-1/8	57.3	62.1	3.33	53.5	58.0	3.36
30	1-3/16	63.1	68.3	3.67	58.9	63.9	3.70
31.8	1-1/4	70.9	76.7	4.12	66.2	71.7	4.16
32	(4)	71.8	77.7	4.17	67.0	72.7	4.21
34	-	81.0	87.8	4.71	75.7	82.0	4.76
35	1-3/8	85.8	93.0	4.99	80.2	86.9	5.04
36	- 2	90.8	98.4	5.28	84.8	91.9	5.33
38	-	101.2	109.7	5.88	94.5	102.4	5.94







Very strong rotation - resistance
High structural stability
Very high breaking load
Very high flexibility
Prevents abrasion & break among
internal wires
Very strong rotation - resistance
High structural stability
Very high breaking load
Very high flexibility
Prevents abrasion & break among
internal wires

Product name: PowerTec 37(L)

## Explanation of products:

Powertec for cranes has been developed by compacting outer strand of Flextec. With plastic injection between outer strands and inner strands, cross section area of each wire became smaller than normal wire rope. This enables Powertec to have superior strength against abrasion and fatigue because smaller space within wire rope prevents dirt and humidity from ordinary circumstance. Thus lifespan is about 2 times longer than general type of wire rope and also it has superior flexibility which makes it work perfectly and safely on every type of crane.

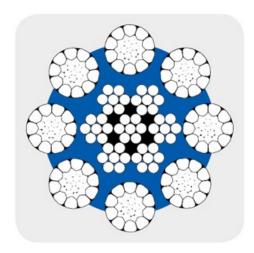
#### · PowerTec 37,37L

Nominal Dia.		Minimum Breaking Load (Metric Ton)		Approx Weight
		200 KG/MM <sup>2</sup>	220 KG/MM <sup>2</sup>	
ММ	INCH	1960 N/MM²	2160 N/MM <sup>2</sup>	KG/M
14		18.5	19.8	1.02
14.3	9/16	19.3	20.7	1.06
15		21.2	22.7	1.17
16	5/8	24.2	25.9	1.33
17.5	11/16	28.9	30.9	1.59
18		30.6	32.7	1.69
19	3/4	34.1	36.5	1.88
20		37.8	40.4	2.08
21	13/16	41.6	44.5	2.30
22		45.7	48.9	2.52
22.2	7/8	46.6	49.9	2.57
24	15/16	54.4	58.2	3.00
25		59.0	63.1	3.25
25.4	1	60.9	65.2	3.36
26	1-1/16	63.8	68.3	3.52
28		74.0	79.2	4.08
28.6	1-1/8	77.2	* 82.6	4.26
30	1-3/16	84.9	* 90.9	4.68
31.8	1-1/4	95.4	* 102.1	5.26
32		96.7	* 103.4	5.33
34		109.1	* 116.7	6.02
35	1-3/8	115.6	* 123.7	6.38
36		122.3	* 130.9	6.74

<sup>\*</sup> Available upon request (Operation in poor condition is not recommendable)







High structural stability
Very high breaking load
Very high flexibility
Excellent life time
Prevents abrasion & break among internal wires
Excellent resistance to deformation
Extreamly reduces internal stress
Extended life of winch drum and sheave
Suitable rope for special crane

Product name: PowerTec 8

## Explanation of products:

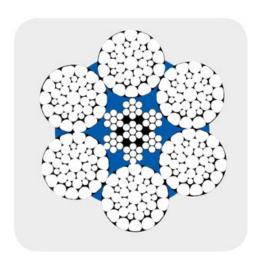
Powertec for cranes has been developed by compacting outer strand of Flextec. With plastic injection between outer strands and inner strands, cross section area of each wire became smaller than normal wire rope. This enables Powertec to have superior strength against abrasion and fatigue because smaller space within wire rope prevents dirt and humidity from ordinary circumstance. Thus lifespan is about 2 times longer than general type of wire rope and also it has superior flexibility which makes it work perfectly and safely on every type of crane.

#### · PowerTec 8

Nomin	al Dia.	Minimum Breaking Load (Metric Ton)			Approx	
Nonin	iai Dia.	180 KG/MM <sup>2</sup>	200 KG/MM <sup>2</sup>	220 KG/MM <sup>2</sup>	Weight	
		1770 N/MM <sup>2</sup>	1960 N/MM <sup>2</sup>	2160 N/MM <sup>2</sup>		
14		16.0	17.6	18.8	0.90	
14.3	9/16	16.6	18.4	19.6	0.93	
15		18.3	20.2	21.6	1.03	
16	5/8	20.8	23.0	24.6	1.17	
17.5	11/16	24.9	27.5	29.4	1.40	
18		26.4	29.1	31.1	1.48	
19	3/4	29,4	32.4	34.6	1.65	
20		32.6	35.9	38.4	1.83	
22		39.4	43.5	46.4	2.21	
24	15/16	46.9	51.8	55.2	2.63	
25		50.9	56.2	59.9	2.85	
26	1-1/16	55.0	60.7	64.8	3.09	
28		63.8	70.4	75.2	3.58	
28.6	1-1/8	66.6	73.5	78.2	3.74	
30	1-3/16	73.2	80.9	86.1	4.11	
32		83.3	92.0	97.9	4.68	
34		94.1	103.9	110.5	5.28	
35	1-3/8	99.7	110.1	117.1	5.59	
36		105.5	116.4	123.9	5.92	
38		117.5	129.7	138.1	6.59	
38.1	1-1/2	118.1	130.4	138.8	6.63	
40		130.2	143.8	153.0	7.31	
42		143.6	158.5	-	8.06	
44		157.5	173.9	-	8.84	
45		164.8	181.9	-	9.25	
46		* 172.2	* 190.1	-	9.76	
48		* 187.5	* 207.0	-	10.63	







Product name: PowerTec 6

## Explanation of products:

Powertec for cranes has been developed by compacting outer strand of Flextec. With plastic injection between outer strands and inner strands, cross section area of each wire became smaller than normal wire rope. This enables Powertec to have superior strength against abrasion and fatigue because smaller space within wire rope prevents dirt and humidity from ordinary circumstance. Thus lifespan is about 2 times longer than general type of wire rope and also it has superior flexibility which makes it work perfectly and safely on every type of crane.

## **Properties**

High Fatigue Resistance
Very High Breaking Load
High Structural Stability
Prevents Abrasion & Break Among
Internal Wires
Excellent Resistance to
Deformation
Extreamly Reduces Internal Stress
Extended Life of Winch Drum and
Sheave
Plastic layer between the core and
the outer strands

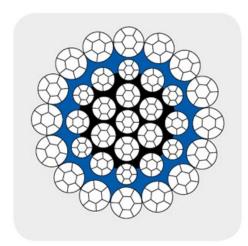
**Excellent Life Time** 

#### · PowerTec 6

Nominal Dia.		Minimum I	Approx		
Nomin	ai Dia.	180 KG/MM <sup>2</sup>	180 KG/MM <sup>2</sup> 200 KG/MM <sup>2</sup> 220 KG/MM <sup>2</sup>		Weight
	INCH	1770 N/MM <sup>2</sup>	1960 N/MM <sup>2</sup>	2160 N/MM <sup>2</sup>	
31.8	1-1/4	81.0	87.8	91.8	4.81
32		82.1	89.0	93.0	4.87
34		92.6	100.4	104.9	5.50
35	1-3/8	98.2	106.4	111.2	5.82
36		103.9	112.6	117.7	6.16
38		115.7	125.4	131.1	6.87
38.1	1-1/2	116.3	126.1	131.8	6.90
40		128.2	139.0	-	7.61
42		141.4	153.2	-	8.39
44		155.1	168.2	-	9.21
44.5	1-3/4	158.3	171.6	,-	9.39
46		169.6	183.8	-	10.06
48		184.6	-	-	10.96
50		200.3	-	-	11.89
50.8	2	206.8	-	,-	12.27
52		216.7	-	-	12.86







Very strong rotation - resistance
High structural stability
Very high breaking load
High flexibility
Prevents abrasion & break among
internal wires
Excellent resistance to deformation
Extreamly reduces internal stress
Extended life of winch drum and
sheave
Suitable rope for high lifting Tower
crane
Excellent Life Time

Product name: PowerTec 35(L)

## Explanation of products:

Powertec for cranes has been developed by compacting outer strand of Flextec. With plastic injection between outer strands and inner strands, cross section area of each wire became smaller than normal wire rope. This enables Powertec to have superior strength against abrasion and fatigue because smaller space within wire rope prevents dirt and humidity from ordinary circumstance. Thus lifespan is about 2 times longer than general type of wire rope and also it has superior flexibility which makes it work perfectly and safely on every type of crane.

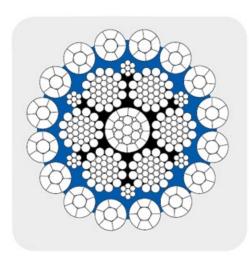
#### · PowerTec 35,35L

Nominal Dia.		Minimum Breaki To	Approx Weight	
		200 KG/MM <sup>2</sup>	220 KG/MM <sup>2</sup>	
ММ	INCH	1960 N/MM <sup>2</sup>	2160 N/MM <sup>2</sup>	KG/M
14		18.6	19.9	1.02
14.3	9/16	19.4	20.8	1.06
15		21.3	22.8	1.17
16	5/8	24.3	26.0	1.33
17.5	11/16	29.0	31.1	1.59
18		30.7	32.9	1.68
19	3/4	34.2	36.6	1.87
20		37.9	40.6	2.07
21	13/16	41.8	44.8	2.28
22		45.9	49.1	2.51
22.2	7/8	46.8	50.1	2.56
24	15/16	54.6	58.5	2.98
25		59.2	63.4	3.24
25.4	1	61.1	65.5	3.34
28	1-1/16	64.1	68.6	3.50
28		74.3	79.6	4.06
28.6	1-1/8	77.5	* 83.0	4.24
30	1-3/16	85.3	* 91.4	4.66
31.8	1-1/4	95.8	* 102.6	5.24
32		97.0	* 103.9	5.30
34		109.6	* 117.3	5.99
35	1-3/8	116.1	* 124.3	6.34
36		122.8	* 131.5	6.71

<sup>\*</sup> Available upon request (Operation in poor condition is not recommendable)







Product name: PowerAct 29P

## Explanation of products:

PowerAct Rope is used for Crane. Very strong rotation – resistance and High structural stability are what makes PowerAct Rope special. PowerAct Rope is suitable rope for high lifting Tower crane strong against abrasion and Excellent resistance to deformation.

## **Properties**

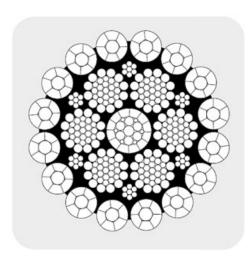
Very strong rotation - resistance
Suitable rope for high lifting Tower crane
High structural stability
Extreamly high breaking load
Strong aganinst abrasion
Excellent resistance to deformation
Extended life of which drum and sheave
Excellent life time
Prevents abrasion & breaking among internal wires
Extreamly reduces internal stress
Plastic layer between the core and the outer strands

#### · PowerAct 29P

Nominal Dia.		Minimum Breaking Load (Metric Ton)		Approx Weight	
			220 KG/MM <sup>2</sup>		
	INCH	1960 N/MM²	2160 N/MM <sup>2</sup>	KG/M	
14		18.7	19.9	0.95	
14.3	9/16	19.5	20.8	0.99	
15		21.5	22.8	1.09	
16	5/8	24.4	26.0	1.24	
17.5	11/16	29.2	31.0	1.48	
18		30.8	32.8	1.56	
19	3/4	34.4	36.6	1.74	
20		38.1	40.5	1.93	
21	13/16	42.0	44.7	2.13	
22		46.0	49.0	2.33	
22.2	7/8	47.0	50.0	2.38	
24	15/16	54.8	58.3	2.77	
25		59.4	63.2	3.01	
25.4	1	61.3	65.3	3.10	
26	1-1/16	64.3	68.4	3.25	
28		74.5	79.3	3.77	







Product name: PowerAct 29

# Explanation of products:

PowerAct Rope is used for Crane. Very strong rotation – resistance and High structural stability are what makes PowerAct Rope special. PowerAct Rope is suitable rope for high lifting Tower crane strong against abrasion and Excellent resistance to deformation.

## **Properties**

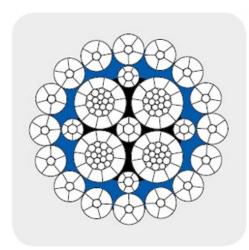
Very strong rotation - resistance Suitable rope for high lifting Tower crane High structural stability Extreamly high breaking load Strong aganinst abrasion Excellent resistance to deformation Extended life of which drum and sheave Excellent life time

#### · PowerAct 29

Nominal Dia.		Minimum Breaking Load (Metric Ton)		Approx Weight	
			220 KG/MM <sup>2</sup>		
	INCH	1960 N/MM <sup>2</sup>	2160 N/MM <sup>2</sup>	KG/M	
14		18.7	19.9	0.95	
14.3	9/16	19.5	20.8	0.99	
15		21.5	22.8	1.09	
16	5/8	24.4	26.0	1.24	
17.5	11/16	29.2	31.0	1.48	
18		30.8	32.8	1.56	
19	3/4	34.4	36.6	1.74	
20		38.1	40.5	1.93	
21	13/16	42.0	44.7	2.13	
22		46.0	49.0	2.33	
22.2	7/8	47.0	50.0	2.38	
24	15/16	54.8	58.3	2.77	
25		59.4	63.2	3.01	
25.4	1	61.3	65.3	3.10	
26	1-1/16	64.3	68.4	3.25	
28		74.5	79.3	3.77	







Product name: PowerAct 28DP

# Explanation of products:

PowerAct Rope is used for Crane. Very strong rotation – resistance and High structural stability are what makes PowerAct Rope special. PowerAct Rope is suitable rope for high lifting Tower crane strong against abrasion and Excellent resistance to deformation.

## **Properties**

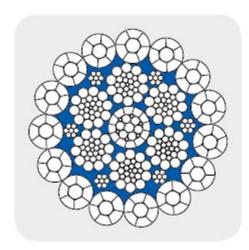
Very strong rotation - resistance
Suitable rope for high lifting Tower crane
High structural stability
Extreamly high breaking load
Strong against abrasion
Excellent resistance to deformation
Extended life of which drum and sheave
Excellent life time
Prevents abrasion & breaking among internal wires
Extreamly reduced internal stress
Plastic layer between the core and the outer strands

## · PowerAct 28DP

Nominal Dia.		Minimum Breaking Load (Metric Ton)		Approx Weight	
			220 KG/MM <sup>2</sup>		
	INCH	1960 N/MM <sup>2</sup>	2160 N/MM <sup>2</sup>	KG/M	
14		19.4	20.8	0.97	
14.3	9/16	20.2	21.7	1.01	
15		22.2	23.9	1.12	
16	5/8	25.3	27.1	1.27	
17.5	11/16	30.2	32.5	1.52	
18		32.0	34.4	1.61	
19	3/4	35.6	38.3	1.79	
20		39.5	42.4	1.98	
21	13/16	43.5	46.8	2.19	
22		47.8	51.3	2.40	
22.2	7/8	48.8	52.4	2.45	
24	15/16	56.9	61.1	2.86	
25		61.7	66.3	3.10	
25.4	1	63.7	68.4	3.20	
26	1-1/16	66.7	71.7	3.35	
28		77.4	83.1	3.89	







Product name: PowerAct 28P

# Explanation of products:

PowerAct Rope is used for Crane. Very strong rotation – resistance and High structural stability are what makes PowerAct Rope special. PowerAct Rope is suitable rope for high lifting Tower crane strong against abrasion and Excellent resistance to deformation.

## **Properties**

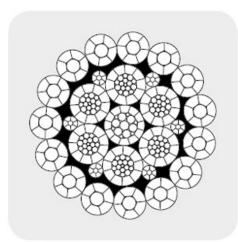
Very strong rotation - resistance
Suitable rope for high lifting Tower crane
High structural stability
Extreamly high breaking load
Strong against abrasion
Excellent resistance to deformation
Extended life of which drum and sheave
Excellent life time
Prevents abrasion & breaking among internal wires
Extreamly reduced internal stress
Plastic layer between the core and the outer strands

#### · PowerAct 28P

Nominal Dia.		Minimum Breaking Load (Metric Ton)		Approx Weight	
			220 KG/MM <sup>2</sup>		
		1960 N/MM²	2160 N/MM <sup>2</sup>		
14		18.6	19.8	0.94	
14.3	9/16	19.4	20.7	0.98	
15		21.4	22.7	1.08	
16	5/8	24.3	25.9	1.23	
17.5	11/16	29.1	30.9	1.47	
18		30.7	32.7	1.55	
19	3/4	34.3	36.5	1.73	
20		38.0	40.4	1.92	
21	13/16	41.9	44.6	2.12	
22		45.9	48.9	2.32	
22.2	7/8	46.9	49.9	2.37	
24	15/16	54.7	58.2	2.76	
25		59.3	63.1	3.00	
25.4	1	61.2	65.2	3.09	
26	1-1/16	64.2	68.3	3.24	
28		74.4	79.2	3.76	







Product name: PowerAct 28D

## Explanation of products:

PowerAct Rope is used for Crane. Very strong rotation – resistance and High structural stability are what makes PowerAct Rope special. PowerAct Rope is suitable rope for high lifting Tower crane strong against abrasion and Excellent resistance to deformation.

## **Properties**

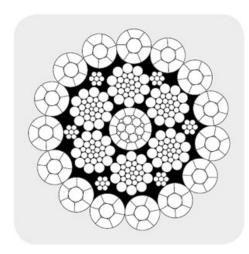
Very strong rotation - resistance
Suitable rope for high lifting Tower crane
High structural stability
Extreamly high breaking load
Strong against abrasion
Excellent resistance to deformation
Extended life of which drum and sheave
Excellent life time

#### · 파워액트 28D

공칭경		최소절단하중 (TON)		단위중량	
50	36	200 KG/MM <sup>2</sup>	220 KG/MM <sup>2</sup>	ਹਜੇਠਰ	
		1960 N/MM <sup>2</sup>	2160 N/MM <sup>2</sup>		
14		19.4	20.8	0.97	
14.3	9/16	20.2	21.7	1.01	
15		22.2	23.9	1.12	
16	5/8	25.3	27.1	1.27	
17.5	11/16	30.2	32.5	1.52	
18		32.0	34.4	1.61	
19	3/4	35.6	38.3	1.79	
20		39.5	42.4	1.98	
21	13/16	43.5	46.8	2.19	
22		47.8	51.3	2.40	
22.2	7/8	48.8	52.4	2.45	
24	15/16	56.9	61.1	2.86	
25		61.7	66.3	3.10	
25.4	1	63.7	68.4	3.20	
26	1-1/16	66.7	71.7	3.35	
28		77.4	83.1	3.89	







Product name: PowerAct 28

# Explanation of products:

PowerAct Rope is used for Crane. Very strong rotation – resistance and High structural stability are what makes PowerAct Rope special. PowerAct Rope is suitable rope for high lifting Tower crane strong against abrasion and Excellent resistance to deformation.

## **Properties**

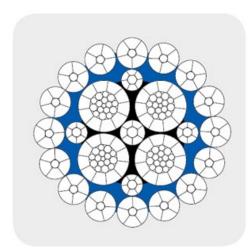
Very strong rotation - resistance.
Suitable rope for high lifting Tower crane.
High structural stability.
Extreamly high breaking load.
Strong against abrasion.
Excellent resistance to deformation.
Extended life of which drum and sheave.
Excellent life time.

#### · PowerAct 28

Nominal Dia.		Minimum Breaking Load (Metric Ton)		Approx Weight	
		200 KG/MM <sup>2</sup>	220 KG/MM <sup>2</sup>		
	INCH	1960 N/MM²	2160 N/MM <sup>2</sup>		
14		18.6	19.8	0.94	
14.3	9/16	19.4	20.7	0.98	
15		21.4	22.7	1.08	
16	5/8	24.3	25.9	1.23	
17.5	11/16	29.1	30.9	1.47	
18		30.7	32.7	1.55	
19	3/4	34.3	36.5	1.73	
20		38.0	40.4	1.92	
21	13/16	41.9	44.6	2.12	
22		45.9	48.9	2.32	
22.2	7/8	46.9	49.9	2.37	
24	15/16	54.7	58.2	2.76	
25		59.3	63.1	3.00	
25.4	1	61.2	65.2	3.09	
26	1-1/16	64.2	68.3	3.24	
28		74.4	79.2	3.76	







Product name: PowerAct 25DP

# Explanation of products:

PowerAct Rope is used for Crane. Very strong rotation – resistance and High structural stability are what makes PowerAct Rope special. PowerAct Rope is suitable rope for high lifting Tower crane strong against abrasion and Excellent resistance to deformation.

## **Properties**

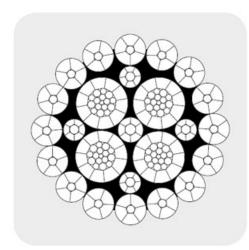
Very strong rotation - resistance
High structural stability
Very high breaking load
Prevents abrasion & breaking among internal wires
Excellent resistance to deformation
Extreamly reduces internal stress
Extended life of which drum and sheave
Plastic layer between the core and the outer strands
Suitable rope for high lifting Tower crane
Excellent life time

#### · PowerAct 25DP

Nominal Dia.		Minimum Breaking Load (Metric Ton)		Approx Weight	
			220 KG/MM <sup>2</sup>		
ММ	INCH	1960 N/MM <sup>2</sup>	2160 N/MM <sup>2</sup>		
14		18.7	20.2	1.00	
14.3	9/16"	19.5	21.1	1.04	
15		21.5	23.2	1.16	
16	5/8	24.4	26.4	1.33	
17.5	11/16	29.2	31.5	1.59	
18		30.9	33.4	1.68	
19	3/4	34.4	37.2	1.85	
20		38.2	41.2	2.08	
21	13/16	42.1	45.4	2.25	
22		46.2	49.9	2.49	
22.2	7/8	47.1	50.9	2.54	
24	15/16	55.0	59.3	2.90	
25		59.6	64.4	3.15	







Product name: PowerAct 25D

# Explanation of products:

PowerAct Rope is used for Crane. Very strong rotation – resistance and High structural stability are what makes PowerAct Rope special. PowerAct Rope is suitable rope for high lifting Tower crane strong against abrasion and Excellent resistance to deformation.

## **Properties**

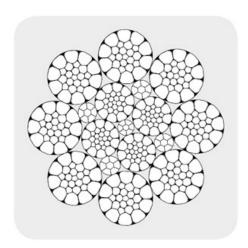
Very strong rotation - resistance
High structural stability
Very high breaking load
Excellent resistance to deformation
Extended life of which drum and sheave
Suitable rope for high lifting Tower crane
Excellent life time

#### · PowerAct 25D

Nominal Dia.		Minimum Breaki To	Approx Weight	
			220 KG/MM <sup>2</sup>	
	INCH	1960 N/MM <sup>2</sup>	2160 N/MM <sup>2</sup>	KG/M
14		18.7	20.2	1.00
14.3	9/16"	19.5	21.1	1.04
15		21.5	23.2	1.16
16	5/8	24.4	26.4	1.33
17.5	11/16	29.2	31.5	1.59
18		30.9	33.4	1.68
19	3/4	34.4	37.2	1.85
20		38.2	41.2	2.08
21	13/16	42.1	45.4	2.25
22		46.2	49.9	2.49
22.2	7/8	47.1	50.9	2.54
24	15/16	55.0	59.3	2.90
25		59.6	64.4	3.15







Product name: PowerAct 17D

# Explanation of products:

PowerAct Rope is used for Crane. Very strong rotation – resistance and High structural stability are what makes PowerAct Rope special. PowerAct Rope is suitable rope for high lifting Tower crane strong against abrasion and Excellent resistance to deformation.

## **Properties**

Extreamly high breaking load (more than 13% higher Powerflex8 at 220 grade)

High structural stability

Excellent life time

Strong against abrasion

Very high breaking load

Excellent resistance to deformation

Extended life of which drum and sheave

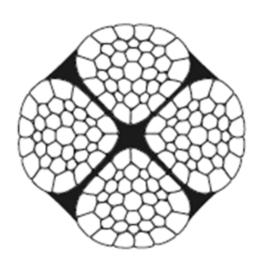
Suitable rope for Special crane

#### · PowerAct 17D

Nominal Dia.		Minimum I	Approx		
Nomini	ai Dia.	180 KG/MM <sup>2</sup>	200 KG/MM <sup>2</sup>	220 KG/MM <sup>2</sup>	Weight
ММ	INCH	1770 N/MM²	1960 N/MM <sup>2</sup>	2160 N/MM <sup>2</sup>	
14		17.2	19.1	21.1	0.98
14.3	9/16	17.9	19.9	22.0	1.02
15		19.7	21.9	24.2	1.13
16	5/8	22.5	24.9	27.6	1.28
17.5	11/16	26.9	29.8	33.0	1.53
18		28.4	31.6	34.9	1.62
19	3/4	31.7	35.2	38.9	1.81
20		35.1	39.0	43.1	2.00
22	3/5	42.4	47.2	52.1	2.42
24		50.5	56.1	62.0	2.88
25	3/6	54.8	60.9	67.3	3.13
26		59.3	65.9	72.8	3.38
28	3/7	68.8	76.4	84.4	3.92







Product name: PowerAct 4

## Explanation of products:

PowerAct Rope is used for Crane. Very strong rotation – resistance and High structural stability are what makes PowerAct Rope special. PowerAct Rope is suitable rope for high lifting Tower crane strong against abrasion and Excellent resistance to deformation.

## **Properties**

Extreamly high breaking load (more than 13% higher Powerflex8 at 220 grade)

High structural stability

Excellent life time

Strong against abrasion

Very high breaking load

Excellent resistance to deformation

Extended life of which drum and sheave

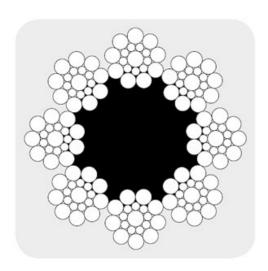
Suitable rope for Special crane

#### · Poweract 4

Nominal Dia		Minimum Break	Annuay Waight	
Nomin	iai Dia	180 KG/MM <sup>2</sup>	200 KG/MM <sup>2</sup>	Approx Weight
	INCH	1770 N/MM²	1960 N/MM²	KG/M
16	5/8	20.6	22.5	1.20
18	11/16	26.1	28.5	1.52
19	3/4	29.1	31.7	1.69
20		32.2	35.2	1.88
22		39.0	42.5	2.27
24	15/16	46.4	50.6	2.70
26		54.5	59.4	3.17
28		63.2	68.9	3.68
30	1-3/16	72.5	79.1	4.22
32		82.5	90	4.81







Product name: Elevator Rope 8xS(19)+FC

## Explanation of products:

Elevator rope manufactured by DSR WIRE CORP has following features such as equality of the rope diameter, properly lubricated core, Non structural elongation by pre-tension procedure and no broken wire during usage by using the high quality wire.

## **Properties**

Equality of the rope diameter is manufactured.

Properly lubricated core

Non structural elongation by pre-tension procedure

No broken wire during usage by using the high quality wire

# · Elevator Rope 8xS(19)+FC

Naminal Dia	Minimum I	Annuau Wainhi		
Nominal Dia.	135 KG/MM <sup>2</sup>	150 KG/MM <sup>2</sup>	165 KG/MM <sup>2</sup>	Approx Weight
	(1330 N/MM <sup>2</sup> )		(1620 N/MM <sup>2</sup> )	KG/M
8	2.7	2.9	3.2	0.22
10	4.2	4.5	4.9	0.35
11.2	5.3	5.6	6.2	0.43
12	6.0	6.5	7.1	0.50
12.5	6.5	7.0	7.7	0.54
13	7.1	7.6	8.4	0.59
14	8.2	8.8	9.7	0.68
16	10.7	11.5	12.7	0.89















Product name: General Rope

Explanation of products:

General Rope is used for general purpose such as Sling, Crane, Shipping, Lashing, Fishing, Bundling, Guard Cable and Zin-Coated Wire. We can provide general Rope product for optimizing customer's purpose.

# **Properties**

General Rope : [6x12+7FC], [6x15+FC]

General Rope : [6x24+7FC]

General Rope : [6x19+FC], [6x19+IWRC] General Rope : [6x37+FC], [6x37+IWRC]

General Rope : [6x7+FC]

General Rope : [7x7x7], [7x7x(S)19]

General Rope : [3x7] General Rope : [4x7+FC]

6X1	9+F	FC, I	5X1	9+	IW	R

Nominal Dia.	Minimum Breaking Load(Metric Ton) (TON)						
	165 KG/MM² 1620 N/MM²		180 K	180 KG/MM <sup>2</sup>		Approx Weight KG/M	
			1770 N/MM²		1960 N/MM <sup>2</sup>		
6	1.98	2.22	2.12	2.39	2.58	0.131	0.145
7	2.70	3.02	2.88	3.25	3.51	0.178	0.197
8	3.53	3.93	3.76	4.26	4.67	0.233	0.258
9	4.46	4.95	4.76	5.50	5.94	0.295	0.328
10	5.51	6.10	5.88	6.65	7.18	0.364	0.404
11	6.67	7.39	7.11	8.05	8.69	0.440	0.490
12	7.93	8.79	8.46	9.58	10.4	0.524	0.580
13	9.31	10.32	9.93	11.24	12.1	0.615	0.684
14	10.8	12.0	11.5	13.2	14.2	0.713	0.793
16	14.1	15.6	15.0	17.1	18.4	0.932	1.04
18	17.8	19.8	19.0	21.5	23.2	1.18	1.31
20	22.0	24.4	23.5	26.6	28.7	1.46	1.62
22	26.7	29.1	28.4	32.2	34.8	1.76	1.95
24	31.7	35.2	33.8	38.3	41.3	2.10	2.33
26	37.2	41.3	39.7	45.0	48.5	2,46	2.74
28	43.2	47.9	46.1	52.1	56.3	2.85	3.16
30	49.6	55.0	52.9	60.0	64.8	3.28	3.65
32	56.4	62.5	60.2	68.0	73.7	3.73	4.15
34	63.7	70.6	67.9	76.9	83.0	4.21	4.68
36	71.4	79.1	76.1	86.2	93.1	4.72	5.25
38	79.6	88.2	84.8	96.1	103	5.26	5.85
40	88.2	97.7	94.0	106	115	5.82	6.48
42	97.2	108	104	117	100	6.42	7.14
44	107	118	114	129		7.05	7.84
45	117	129	124	141		7.70	8.57
48	127	141	135	153	7.5	8.39	9.33
50	138	153	147	166		9.10	10.1
52	149	165	159	180		9.84	11.0
54	161	178	171	194	-	10.6	11.8
56	173	192	184	209	150	11.4	12.7
58	185	205	198	224		12.2	13.6
60	198	220	212	240	-	13.1	14.6
62	212	235	226	256		14.0	15.6
64	226	250	241	273		14.9	16.6
66	240	266	256	290	12	15.9	17.6

X7+FC

Nominal Dia.	Minimum Breaking (To	Approx Weight		
	165 KG/MM <sup>2</sup>	180 KG/MM <sup>2</sup>		
			KG/M	
6	2.19	2.39	0.133	
7	2.98	3.25	0.181	
8	3.88	4.24	0.237	
9	4.91	5.37	0.300	
10	6.06	6.62	0.371	
11	7.34	8.02	0.448	
12	8.74	9.58	0.535	
13	10.25	11.25	0.627	
14	11.9	13.0	0.727	
16	15.5	17.0	0.950	
18	19.6	21.5	1.20	
20	24.3	26.5	1.48	
22	29.3	32.0	1.79	
24	34.9	38.2	2.14	
26	41.0	44.8	2.51	
28	47.5	51.9	2.91	
30	54.6	59.6	3.34	
32	62.0	67.8	3.80	
34	70.0	76.6	4.29	
36	78.5	85.9	4.81	
38	87.5	95.7	5.36	
40	96.9	106	5.94	

4X7+FC

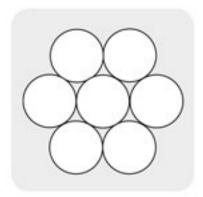
Nominal Dia.		Minimum B	Approx		
		G	A	В	Weight
		150 KG/MM <sup>2</sup>	165 KG/MM <sup>2</sup>	180 KG/MM <sup>2</sup>	
8	5/16	3.64	4.00	4.35	0.24
9	3/8	4.57	5.02	5.48	0.30
10	-	5.66	6.23	6.79	0.37
11.2	7/16	7.10	7.80	8.52	0.47
12	1.0	8.15	8.97	9.80	0.54
12.5	1/2	8.85	9.74	10.60	0.58
14	9/16	11.10	12.20	13.30	0.73
16	5/8	14.50	15.90	17.40	0.95
18	11/16	18.30	20.20	21.90	1.20
20	13/16	22.40	24.60	26.90	1.48
22	7/8	27.40	30.20	33.00	1.80
24	15/16	32.60	35.80	39.20	2.14

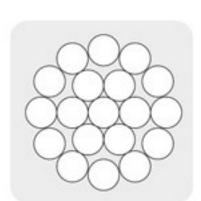
· 3X7

Nomi	nal Dia.	Minimum Breaking Load(Metric Ton) (TON)	Approx Weight	
MM				
10		4.94	0.340	
12		7.11	0.489	
14		9.68	0.665	
16	5/8	12.60	0.869	
18	11/16	16.00	1.100	









Product name: Zinc-Coated Steel Wire Strands

# Explanation of products:

1) Used for electric power, communication, processing support line, underground support wire and messenger wire. 2) S-S cable is used as support wire of telephone communication cable 3) It is also used as support wire of internet communication cable. 4) It is also used for fish fraps 5) It is also used for out-casing which performs redrawing after plating

# · Zinc-Coated Steel Wire Strands [ASTM A 475]

Norminal	Number of	Norminal Diameter of	Minimum Str	Approximate Weight of		
Diameter of Strand in.	Wires in Strands	Coated Wires in Strand, in. (MM)	Utilities Grade	High Strength Grade	Extra-High Strength Grade	Strand, lb/1000ft (kg/304.8m)
1/4 (6.35)	7	0.080 (2.03)	-	4,750 (21.129)	6,650 (29.581)	121 (55)
9/32 (7.14)	7	0.093 (2.36)	4,600 (20.462)	6,400 (28.469)	8,950 (39.812)	164 (74)
5/16 (7.94)	7	0.104 (2.64)	-	8,000 (35.586)	11,200 (49.820)	205 (93)
5/16 (7.94)	7	0.109 (2.77)	6,000 (26.689)	-	-	225 (102)
3/8 (9.52)	7	0.120 (3.05)	11,500 (51.155)	10,800 (48.040)	15,400 (68.503)	273 (124)
7/16 (11.11)	7	0.145 (3.68)	18,000 (80.068)	14,500 (64.499)	20,800 (92.523)	399 (181)
1/2 (12.70)	7	0.165 (4.19)	25,000 (111.206)	18,800 (83.627)	26,900 (119.657)	517 (234)
1/2 (12.70)	19	0.100 (2.54)	-	19,100 (84.961)	26,700 (118.768)	504 (229)
9/16 (14.29)	7	0.188 (4.78)	-	24,500 (108.981)	35,000 (155.688)	671 (304)
9/16 (14.29)	19	0.113 (2.87)	-	24,100 (107.202)	33,700 (149.905)	637 (289)
5/8 (15.88)	7	0.207 (5.26)	-	29,600 (131.667)	42,400 (188.605)	813 (369)
5/8 (15.88)	19	0.125 (3.18)	-	28,100 (124.995)	40,200 (178.819)	796 (361)
3/4 (19.05)	19	0.150 (3.81)	7	40,800 (181.487)	58,300 (259.331)	1,155 (524)
7/8 (22.22)	19	0.177 (4.50)	-	55,800 (248.211)	79,700 (354.523)	1,581 (717)
1 (25.40)	19	0.200 (5.08)	-	73,200 (325.610)	104,500 (464.839)	2,073 (940)